

ENGLISH

INSTRUCTION MANUAL

Cordless Impact Wrench

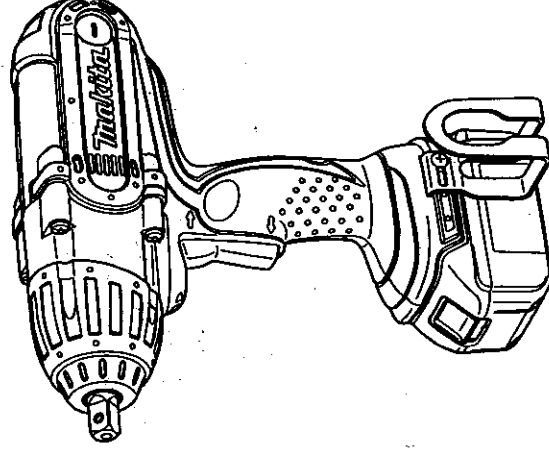
BTW450



Manual #
579

Plant Number:

06 319 001



008145

⚠WARNING:

For your personal safety, READ and UNDERSTAND before using.
SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

ENGLISH
SPECIFICATIONS

Model		BTW450
Capacities	Standard bolt	M12 - M22
	High tensile bolt	M12 - M16
Square drive		12.7 mm
No load speed (min ⁻¹)		1,600
Impacts per minute		2,200
Max. fastening torque		440 N.m
Overall length		266 mm
Net weight		3.4 kg
Rated voltage		D.C.18 V

* Due to our continuing programme of research and development, the specifications herein are subject to change without notice.
* Note: Specifications may differ from country to country.

END004-2

ENH102-7

Symbols

The following show the symbols used for the equipment. Be sure that you understand their meaning before use. Read instruction manual.



Only for EU countries
Do not dispose of electric equipment together with household waste material in observance of European Directive 2002/96/EC on waste electric and electronic equipment and its implementation in accordance with national law, electric equipment that have reached the end of their life must be collected separately and returned to an environmentally compatible recycling facility.

ENE036-1

Intended use

The tool is intended for fastening bolts and nuts.

ENG102-1

For European countries only

Noise

The typical A-weighted noise level determined according to EN60745-2-2:

Sound pressure level (L_{PA}): 94 dB(A)
Sound power level (L_{WA}): 105 dB(A)
Uncertainty (K): 3 dB(A)

Wear ear protection

ENG205-1

Vibration

The vibration total value (tri-axial vector sum) determined according to EN60745-2-2:

Work mode: impact tightening of fasteners of the maximum capacity of the tool
Vibration emission (a_v): 19 m/s²
Uncertainty (K): 1.5 m/s²

EC-DECLARATION OF CONFORMITY

Model; BTW450

We declare under our sole responsibility that this product is in compliance with the following standards of standardized documents;

EN60745, EN55014 in accordance with Council Directives, 2004/108/EC, 98/37/EC.

CE2007

000230

Tomoyasu Kato
Director

Responsible Manufacturer:

Makita Corporation

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Authorized Representative in Europe:

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GEA006-1

General Power Tool Safety

Warnings

⚠ **WARNING** Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

Work area safety

1. Keep work area clean and well lit. Cluttered or dark areas invite accidents.
2. Do not operate power tools in explosive atmospheres, such as in the presence of

flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.

3. Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

Electrical Safety

4. Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
5. Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
6. Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
7. Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
8. When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
9. If operating a power tool in a damp location is unavoidable, use a ground fault circuit interrupter (GFCI) protected supply. Use of an GFCI reduces the risk of electric shock.

Personal Safety

10. Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
11. Use personal protective equipment. Always wear eye protection. Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
12. Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
13. Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
14. Do not overreach. Keep proper footing and

balance at all times. This enables better control of the power tool in unexpected situations.

15. Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing, and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
16. If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.

Power tool use and care

17. Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
18. Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
19. Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
20. Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
21. Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
22. Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
23. Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

Battery tool use and care

24. Recharge only with the charger specified by the manufacturer. A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
25. Use power tools only with specifically designated battery packs. Use of any other battery packs may create a risk of injury and fire.

26. When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another. Shorting the battery terminals together may cause burns or a fire.
27. Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help. Liquid ejected from the battery may cause irritation or burns.

SERVICE

28. Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.
29. Follow instruction for lubricating and changing accessories.
30. Keep handles dry, clean and free from oil and grease.

GEB009-2

SPECIFIC SAFETY RULES

DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to recipro saw safety rules. If you use this tool unsafely or incorrectly, you can suffer serious personal injury.

1. Hold power tools by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord. Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.
2. Wear ear protectors.
3. Check the socket carefully for wear, cracks or damage before installation.
4. Hold the tool firmly.
5. Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.
6. The proper fastening torque may differ depending upon the kind or size of the bolt. Check the torque with a torque wrench.

SAVE THESE INSTRUCTIONS.

⚠WARNING:

MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

IMPORTANT SAFETY INSTRUCTIONS

FOR BATTERY CARTRIDGE

1. Before using battery cartridge, read all instructions and cautionary markings on (1) battery charger, (2) battery, and (3) product using battery.
2. Do not disassemble battery cartridge.
3. If operating time has become excessively shorter, stop operating immediately. It may result in a risk of overheating, possible burns and even an explosion.
4. If electrolyte gets into your eyes, rinse them out with clear water and seek medical attention right away. It may result in loss of your eyesight.
5. Do not short the battery cartridge:
 - (1) Do not touch the terminals with any conductive material.
 - (2) Avoid storing battery cartridge in a container with other metal objects such as nails, coins, etc.
 - (3) Do not expose battery cartridge to water or rain.

A battery short can cause a large current flow, overheating, possible burns and even a breakdown.
6. Do not store the tool and battery cartridge in locations where the temperature may reach or exceed 50° C (122° F).
7. Do not incinerate the battery cartridge even if it is severely damaged or is completely worn out. The battery cartridge can explode in a fire.
8. Be careful not to drop or strike battery.

SAVE THESE INSTRUCTIONS.

Tips for maintaining maximum battery life

1. Charge the battery cartridge before completely discharged. Always stop tool operation and charge the battery cartridge when you notice less tool power.
2. Never recharge a fully charged battery cartridge. Overcharging shortens the battery service life.
3. Charge the battery cartridge with room temperature at 10° C - 40° C (50° F - 104° F). Let a hot battery cartridge cool down before charging it.

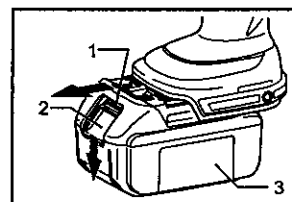
ENC007-2

FUNCTIONAL DESCRIPTION

⚠CAUTION:

- Always be sure that the tool is switched off and the battery cartridge is removed before adjusting or checking function on the tool.

Installing or removing battery cartridge

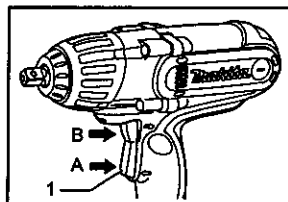


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1. Red part
2. Button
3. Battery cartridge

- Always switch off the tool before installation or removal of the battery cartridge.
- To remove the battery cartridge, withdraw it from the tool while sliding the button on the front of the cartridge.
- To insert the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Always insert it all the way until it locks in place with a little click. If you can see the red part on the upper side of the button, it is not locked completely. Insert it fully until the red part cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.
- Do not use force when inserting the battery cartridge. If the cartridge does not slide in easily, it is not being inserted correctly.

Switch action



008147

1. Switch trigger

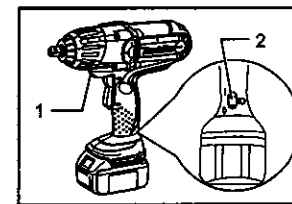
⚠CAUTION:

- Before inserting the battery cartridge into the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.
- Change the direction of rotation only when the tool comes to a complete stop. Changing it before the

tool stops may damage the tool.

The switch is reversible, providing either clockwise or counterclockwise rotation. To start the tool, simply pull the lower part (A) of the switch trigger for clockwise or the upper part (B) for counterclockwise. Release the switch trigger to stop.

Lighting up the front lamp



008147

1. Lamp
2. Lamp switch

⚠CAUTION:

- Do not look in the light or see the source of light directly.

Push the upper position of the lamp switch for turning on the light and the lower position for off.

NOTE:

- Use a dry cloth to wipe the dirt off the lens of lamp. Be careful not to scratch the lens of lamp, or it may lower the illumination.
- The light is provided with anti excessive discharge circuit. When the lamp does not light up even after the light switch is turned on, there is likely to be battery power drop. Try to charge the battery cartridge.
- Keep the lamp switch in "off" position while not in need of the light.

ASSEMBLY

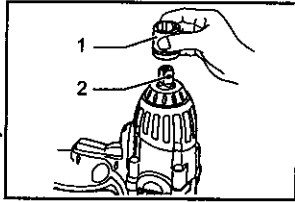
⚠CAUTION:

- Always be sure that the tool is switched off and the battery cartridge is removed before carrying out any work on the tool.

Selecting correct socket

Always use the correct size socket for bolts and nuts. An incorrect size socket will result in inaccurate and inconsistent fastening torque and/or damage to the bolt or nut.

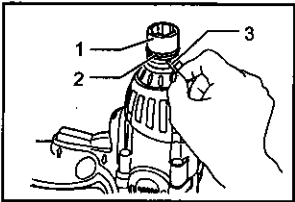
Installing or removing socket



1. Socket
2. Anvil

003148

1. For socket without O-ring and pin
To install the socket, push it onto the anvil of the tool until it locks into place.
To remove the socket, simply pull it off.
2. For socket with O-ring and pin



1. Socket
2. O-ring
3. Pin

003149

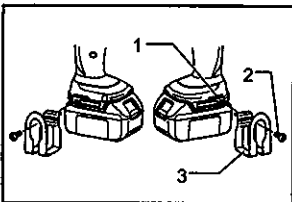
Move the O-ring out of the groove in the socket and remove the pin from the socket. Fit the socket onto the anvil of the tool so that the hole in the socket is aligned with the hole in the anvil. Insert the pin through the hole in the socket and anvil. Then return the O-ring to the original position in the socket groove to retain the pin. To remove the socket, follow the installation procedures in reverse.

Align the hole in the side of the socket with the detent pin on the anvil and push it onto the anvil of the tool until it locks into place. Tap it lightly if required.
To remove the socket, simply pull it off.

Hook

⚠CAUTION:

After installing the hook, make sure that it is screwed firmly.



1. Groove
2. Screw
3. Hook

003150

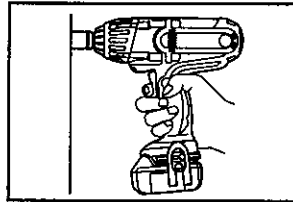
The hook is convenient for temporarily hanging the tool. This can be installed on either side of the tool. To install the hook, insert it into a groove in the tool housing on either side and then secure it with a screw. To remove, loosen the screw and then take it out.

OPERATION

⚠CAUTION:

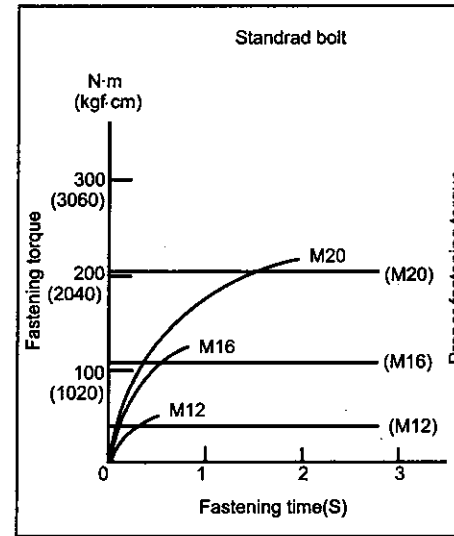
- Always insert the battery cartridge all the way until it locks in place. If you can see the red part on the upper side of the button, it is not locked completely. Insert it fully until the red part cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.

Hold the tool firmly and place the socket over the bolt or nut. Turn the tool on and fasten for the proper fastening time.

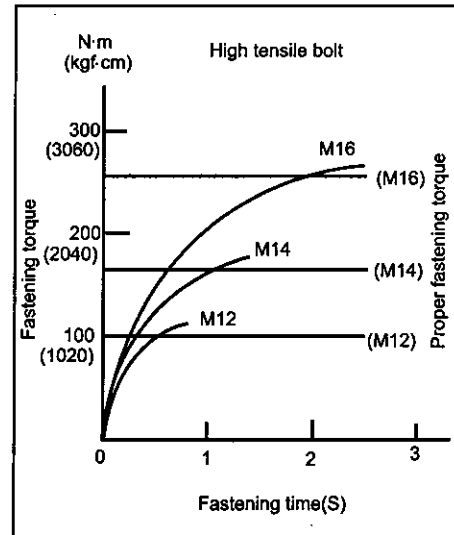


003151

The proper fastening torque may differ depending upon the kind or size of the bolt, the material of the workpiece to be fastened, etc. The relation between fastening torque and fastening time is shown in the figures.



00349E



00348F

NOTE:

- Hold the tool pointed straight at the bolt or nut.
- Excessive fastening torque may damage the bolt/nut or socket. Before starting your job, always perform a test operation to determine the proper fastening time for your bolt or nut.
- If the tool is operated continuously until the battery cartridge has discharged, allow the tool to rest for 15 minutes before proceeding with a fresh battery cartridge.

The fastening torque is affected by a wide variety of factors including the following. After fastening, always check the torque with a torque wrench.

1. When the battery cartridge is discharged almost completely, voltage will drop and the fastening torque will be reduced.
2. Socket
 - Failure to use the correct size socket will cause a reduction in the fastening torque.
 - A worn socket (wear on the hex end or square end) will cause a reduction in the fastening torque.
3. Bolt
 - Even though the torque coefficient and the class of bolt are the same, the proper fastening torque will differ according to the diameter of bolt.
 - Even though the diameters of bolts are the same, the proper fastening torque will differ according to the torque coefficient, the class of bolt and the bolt length.
4. The use of the universal joint or the extension bar somewhat reduces the fastening force of the impact wrench. Compensate by fastening for a longer period of time.
5. The manner of holding the tool or the material of driving position to be fastened will affect the torque.
6. Operating the tool at low speed will cause a reduction in the fastening torque.

MAINTENANCE

⚠CAUTION:

- Always be sure that the tool is switched off and the battery cartridge is removed before attempting to perform inspection or maintenance.



M# 580

Makita

Impact Wrench

DC18RA

Cordless 06319001

Charger Part Number - 06321

GB Fast Charger

D Schnelladegerät

PL Szybka ładowarka

RU Зарядное устройство для быстрой зарядки

Symbols

The following show the symbols used for the equipment. Be sure that you understand their meaning before use.

Symbole

Die folgenden Symbole werden für das Gerät verwendet. Machen Sie sich vor der Benutzung unbedingt mit ihrer Bedeutung vertraut.

Symbole

Poniższe symbole używane są do opisu urządzenia. Przed użyciem należy upewnić się, że rozumie się ich znaczenie.

Символы

Следующие объяснения показывают символы, используемые для оборудования. Убедитесь перед использованием, что Вы понимаете их значение.



- Indoor use only
- Nur für trockene Räume
- Tylko do użytku w pomieszczeniach
- Использование только внутри помещения



- Read instruction manual
- Bitte Betriebsanleitung lesen
- Przeczytaj instrukcję obsługi
- Прочитайте инструкцию по эксплуатации



- DOUBLE INSULATION
- DOPPELT SCHUTZISOLIERT
- PODWÓJNA IZOLACJA
- ДВОЙНАЯ ИЗОЛЯЦИЯ



- Ready to charge
- Ladebereit
- Gotowość do ładowania
- Готово для зарядки



- Charging
- Akku wird geladen
- Ładowanie
- Зарядка

100%

- Charging complete
- Laden beendet
- Ładowanie zakończone
- Зарядка завершена



- Delay charge (Cooling)
- Ladungsverzögerung (Kühlung)
- Ładowanie opóźnione (Chłodzenie)
- Задержка зарядки (Охлаждение)



- Defective battery
- Akku defekt
- Uszkodzony akumulator
- Дефектная батарея



- Conditioning
- Anpassungsladung
- Ładowanie optymalne
- Кондиционирование



- Cooling abnormality
- Kühlungsstörung
- Nieprawidłowość w chłodzeniu
- Неисправность охлаждения



- Do not destroy battery by fire.
- Werfen Sie die Batterie nicht ins Feuer.
- Nie uszkadzaj akumulatora przez kontakt z ogniem.
- Не сжигайте батарею.



- Do not expose battery to water or rain.
- Setzen Sie die Batterie weder Wasser noch Regen aus.
- Nie wystawiaj akumulatora na działanie wody lub deszczu.
- Не подвергайте батарею воздействию воды или дождя.



- Do not short batteries.
- Schließen Sie die Kontakte nicht kurz. Brandgefahr!
- Nie zwieraj akumulatorów.
- Не закорачивайте батареи.



- Always recycle batteries.
- Verbrauchte Akkus stets dem Recycling zuführen.
- Zawsze kieruj akumulatory do odzysku.
- Всегда выбрасывайте батареи для рециркуляции.

ENGLISH

CAUTION:

1. SAVE THESE INSTRUCTIONS - This manual contains important safety and operating instructions for battery charger.
2. Before using battery charger, read all instructions and cautionary markings on (1) battery charger, (2) battery, and (3) product using battery.
3. CAUTION - To reduce risk of injury, charge only MAKITA rechargeable batteries. Other types of batteries may burst causing personal injury and damage.
4. Non-rechargeable batteries cannot be charged with this battery charger.
5. Use a power source with the voltage specified on the nameplate of the charger.
6. Do not charge the battery cartridge in presence of flammable liquids or gases.
7. Do not expose charger to rain or snow.
8. Never carry charger by cord or yank it to disconnect from receptacle.
9. After charging or before attempting any maintenance or cleaning, unplug the charger from the power source. Pull by plug rather than cord whenever disconnecting charger.
10. Make sure cord is located so that it will not be stepped on, tripped over, or otherwise subjected to damage or stress.
11. Do not operate charger with damaged cord or plug - replace them immediately.
12. Do not operate or disassemble charger if it has received a sharp blow, been dropped, or otherwise damaged in any way; take it to a qualified serviceman. Incorrect use or reassembly may result in a risk of electric shock or fire.
13. The battery charger is not intended for use by young children or infirm persons without supervision.
14. Young children should be supervised to ensure that they do not play with the battery charger.
15. Do not charge battery cartridge when temperature is BELOW 10°C (50°F) or ABOVE 40°C (104°F).
16. Do not attempt to use a step-up transformer, an engine generator or DC power receptacle.
17. Do not allow anything to cover or clog the charger vents.

Charging

1. Plug the battery charger into the proper AC voltage source. Charging light will flash in green color repeatedly.
2. Insert the battery cartridge into charger until it stops adjusting to the guide of charger. Terminal cover of charger can be opened by inserting and closed with pulling out the battery cartridge.
3. When the battery cartridge is inserted, the red charging light will light up and charging will begin with a preset brief melody sound coming out for assurance as to which sound will come out to notify the completion of charging.
4. With finish of charge, the charging light will change from red one to green one and the melody sound or buzzer sound (a long beep) comes out to notify completion of charge.
5. Charging time varies by temperature (10°C (50°F) - 40°C (104°F)) that battery cartridge is charged at and conditions of the battery cartridge, such as a battery cartridge which is new or has not been used for a long period of time.
6. After charging a NI-MH battery, it is recommendable that the battery is left inserted in the charger for cool down and trickle-charging. After 24 hours from completion of charging, remove the battery cartridge from charger and unplug the charger.
7. After charging a LI-ion battery, leave it in the charger for about 30 - 60 minutes to cool down. And then remove it from the charger and unplug the charger. Since LI-ion batteries have little self-discharge, trickle-charging is not necessary.

Changing melody of completed charging

1. Inserting the battery cartridge into charger brings out last preset brief melody sound of completed charging.
2. Removing and re-inserting it within five seconds after this action makes the melody sound change.
3. Every time removing and re-inserting it within another five seconds after this, the melody sound changes in order.
4. When the desired melody sound comes out, leave the battery cartridge being inserted and the charge will begin. When a "short beep" mode is selected, no completed charging signals comes out. (Silent Mode)
5. With finish of charge, the green light remains lit with the red light going out and the melody sound preset at the insertion of battery cartridge or buzzer sound (a long beep) comes out to notify completion of charge. (In selected silent mode, no sounds come out.)
6. Preset melody sound remains stored even when the charger is unplugged.

Voltage	9.6 V	12 V	14.4 V	Capacity (Ah)	Charging time (Minutes)
Number of cells	8	10	12		
NI-MH Battery cartridge	B9017A	—	—	1.7	20
	BH9020/A	—	—	2.0	20
	—	BH1220/C	BH1420	2.0	15
	—	—	BH1427	2.7	20
	BH9033/A	—	—	3.3	30
	—	BH1233/C	BH1433	3.3	22

Voltage	14.4 V	18 V	14.4 V	18 V	Capacity (Ah)	Charging time (Minutes)
Number of cells	4	5	8	10		
Li-ion Battery cartridge	BL1415	BL1815	—	—	1.5	15
	—	—	BL1430/A	BL1830	3.0	22

NOTE:

- The battery charger is for charging Makita-battery cartridge. Never use it for other purposes or for other manufacturer's batteries.
- When you charge a battery cartridge which is new or has not been used for a long period of time, it may not accept a full charge until after discharging it completely and recharging a couple of times. (NI-MH battery only)
- If you charge a battery cartridge from a just-operated tool or battery cartridge which has been left in a location exposed to direct sunlight for a long time, the charging light may flash in red color. If this occurs, wait for a while. Charging will begin after the battery cartridge is cooled by the cooling fan installed in the charger.
- If the charging light flashes alternately in green and red color, charging is not possible. The terminals on the charger or battery cartridge are clogged with dust or the battery cartridge is worn out or damaged.

Cooling system

- This charger is equipped with cooling fan for heated battery in order to enable the battery to prove its own performance. Sound of cooling air comes out during cooling, which means no trouble on the charger.
 - Yellow light will flash for warning in the following cases.
 - Trouble on cooling fan
 - Incomplete cool down of battery, such as, being clogged with dust
- The battery can be charged in spite of the yellow warning light. But the charging time will be longer than usual in this case.
- Check the sound of cooling fan, vent on the charger, which can be sometime clogged with dust.
 - The cooling system is in order although no sound of cooling fan comes out, if the yellow warning light will not flash.
 - Always keep clean the vent on charger and battery for cooling.
 - The products should be sent to repair or maintenance, if the yellow warning light will frequently flash.

Conditioning charge

Conditioning charge can extend the life of battery by automatically searching the optimum charging condition for the batteries in every situation.

The battery employed in the following conditions repeatedly requires "conditioning charge" to prevent fast wear out. In that case, yellow light lights up.

1. Recharge of battery with its high temperature
2. Recharge of battery with its low temperature
3. Recharge of full charged battery
4. Over-discharge of battery (continue to discharge battery in spite of down of power.)

The charging time of such battery is longer than usual.

Trickle charge (Maintenance charge)

If you leave the battery cartridge in the charger to prevent spontaneous discharging after full charge, the charger will switch into its "trickle charge (maintenance charge)" mode and keep the battery cartridge fresh and fully charged.

To maintain product SAFETY and RELIABILITY, repairs, formed by a Makita Authorized Service Centers, always any other maintenance or adjustment should be performed using Makita replacement parts.

EC-DECLARATION OF CONFORMITY

We declare under our sole responsibility that this product is in compliance with the following standards of standardized documents, EN60335, EN50366, EN55014, EN61000 in accordance with Council Directives, 73/23/EEC and 89/336/EEC.

Yasuhiko Kanzaki CE 2006



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