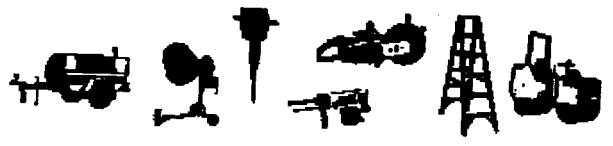




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## Oxy Cutting

### Safe Operating Procedure:

- flash Back Arresters are to be in place on all gas cylinders
- gas cylinders, when in use, are to be placed in a suitable trolley for safety, security and ease of transport
- acetylene and butane is only to be used in an up right position
- all equipment is to be regularly checked for defects or damage
- gas cylinders are to be kept in a secure, cool location and away from sources of heat and the direct rays of the sun
- eye protection must be worn to prevent injuries from radiation and burns when oxy-acetylene cutting
- fire resistant gauntlet gloves, leather aprons and fire resistant leggings and spats
- appropriate fire extinguishers or hose reels is to be available within 6 metres of the hotworks
- to prevent fire hazards, the area around the oxy cutting is to be free of readily combustible material