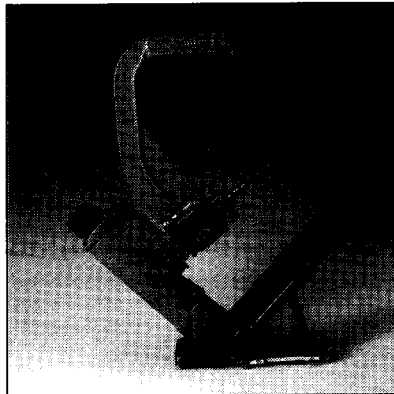
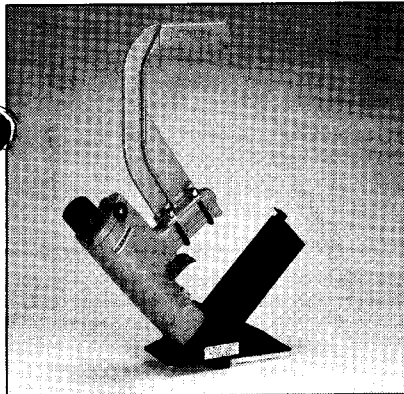


STANLEY BOSTITCH

MIIIFS / MIIIFN

FLOORING TOOLS
HERRAMIENTAS DE PISOS
CLOUEURS DE PLANCHER



OPERATION and MAINTENANCE MANUAL
MANUAL DE OPERACIÓN Y DE MANTENIMIENTO
MANUEL D'INSTRUCTIONS ET D'ENTRETIEN

⚠ WARNING:

⚠ ADVERTENCIA:

⚠ ATTENTION:

BEFORE OPERATING THIS TOOL, ALL OPERATORS SHOULD STUDY THIS MANUAL TO UNDERSTAND AND FOLLOW THE SAFETY WARNINGS AND INSTRUCTIONS. KEEP THESE INSTRUCTIONS WITH THE TOOL FOR FUTURE REFERENCE. IF YOU HAVE ANY QUESTIONS, CONTACT YOUR STANLEY-BOSTITCH REPRESENTATIVE OR DISTRIBUTOR.

ANTES DE OPERAR ESTA HERRAMIENTA, TODOS LOS OPERADORES DEBERÁN ESTUDIAR ESTE MANUAL PARA PODER COMPRENDER Y SEGUIR LAS ADVERTENCIAS SOBRE SEGURIDAD Y LAS INSTRUCCIONES. MANTENGA ESTAS INSTRUCCIONES CON LA HERRAMIENTA PARA FUTURA REFERENCIA, SI TIENE ALGUNA DUDA, COMUNÍQUESE CON SU REPRESENTANTE DE STANLEY-BOSTITCH O CON SU DISTRIBUIDOR.

LIRE ATTENTIVEMENT LE PRÉSENT MANUEL AVANT D'UTILISER L'APPAREIL. PRÊTER UNE ATTENTION TOUTE PARTICULIÈRE AUX CONSIGNES DE SÉCURITÉ ET AUX AVERTISSEMENTS. GARDER CE MANUEL AVEC L'OUTIL POUR FUTUR RÉFÉRENCE. SI VOUS AVEZ DES QUESTIONS, CONTACTEZ VOTRE REPRÉSENTANT OU VOTRE CONCESSIONNAIRE STANLEY-BOSTITCH.

STANLEY BOSTITCH

103697REVD 5/99

Stanley Fastening Systems

INTRODUCTION

The Stanley-Bostitch Mill is a precision-built tool, designed for high speed, high volume fastening. These tools will deliver efficient, dependable service when used correctly and with care. As with any fine power tool, for best performance the manufacturer's instructions must be followed. Please study this manual before operating the tool and understand the safety warnings and cautions. The instructions on installation, operation and maintenance should be read carefully, and the manual kept for reference. NOTE: Additional safety measures may be required because of your particular application of the tool. Contact your Stanley-Bostitch representative or distributor with any questions concerning the tool and its use. Stanley-Bostitch, Inc., East Greenwich, Rhode Island 02818.

INDEX

Safety Instructions	3
Tool Specifications	4
Air Supply: Fittings, Hoses, Filters, Air Consumption, Regulators, Operating Pressure, Setting Correct Pressure	5
Lubrication	6
Loading the Tool	6
Tool Operation	7, 8 & 9
Basic Tool Operation (diagram)	9
Maintaining the Pneumatic Tool	9
Trouble Shooting	10
Maintaining the Mill Series Tools	11
Accessories	12

NOTE:

Stanley-Bostitch tools have been engineered to provide excellent customer satisfaction and are designed to achieve maximum performance when used with precision Stanley-Bostitch fasteners engineered to the same exacting standards. **Stanley-Bostitch cannot assume responsibility for product performance if our tools are used with fasteners or accessories not meeting the specific requirements established for genuine Stanley-Bostitch nails, staples and accessories.**



LIMITED WARRANTY

Stanley-Bostitch, Inc., warrants to the original retail purchaser that this product is free from defects in material and workmanship, and agrees to repair or replace, at Stanley-Bostitch's option, any defective product within 1 year from the date of purchase. This warranty is not transferable. It only covers damage resulting from defects in material or workmanship, and it does not cover conditions or malfunctions resulting from normal wear, neglect, abuse, accidents, repairs attempted or made by other than our regional repair center or authorized warranty service center. Driver blades, bumpers and o-rings are considered normally wearing parts.

THIS WARRANTY IS IN LIEU OF ALL OTHER EXPRESS WARRANTIES. ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS LIMITED TO THE DURATION OF THIS WARRANTY. STANLEY-BOSTITCH SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES.

This warranty is limited to sales in the United States and Canada. Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

To obtain warranty service, return the product at your expense together with proof of purchase to a Stanley-Bostitch Regional or authorized warranty repair center. You may call us at 1-800-556-6696 for the location of authorized warranty service centers in your area.

SAFETY INSTRUCTIONS

WARNING: EYE PROTECTION which conforms to ANSI specifications and provides protection against flying particles both from the FRONT and SIDE should ALWAYS be worn by the operator and others in the work area when loading, operating or servicing this tool. Eye protection is required to guard against flying fasteners and debris, which could cause severe eye injury.



The employer and/or user must ensure that proper eye protection is worn. Eye protection equipment must conform to the requirements of the American National Standards Institute, ANSI Z87.1-1989 and provide both frontal and side protection. NOTE: Non-side shielded spectacles and face shields alone do not provide adequate protection.



CAUTION: ADDITIONAL SAFETY PROTECTION will be required in some environments. For example, the working area may include exposure to noise level which can lead to hearing damage. The employer and user must ensure that any necessary hearing protection is provided and used by the operator and others in the work area. Some environments will require the use of head protection equipment. When required, the employer and user must ensure that head protection conforming to ANSI Z89.1 1986 is used.

AIR SUPPLY AND CONNECTIONS

WARNING: Do not use oxygen, combustible gases, or bottled gases as a power source for this tool as tool may explode, possibly causing injury.

WARNING: Do not use supply sources which can potentially exceed 200 P.S.I.G. as tool may burst, possibly causing injury.

WARNING: The connector on the tool must not hold pressure when air supply is disconnected. If a wrong fitting is used, the tool can remain charged with air after disconnecting and thus will be able to drive a fastener even after the air line is disconnected possibly causing injury.

WARNING: Do not pull trigger or depress contact arm while connected to the air supply as the tool may cycle, possibly causing injury.

WARNING: Always disconnect air supply: 1.) Before making adjustments; 2.) When servicing the tool; 3.) When clearing a jam; 4.) When tool is not in use; 5.) When moving to a different work area, as accidental actuation may occur, possibly causing injury.

LOADING TOOL

WARNING: When loading tool: 1.) Never place a hand or any part of body in fastener discharge area of tool; 2.) Never point tool at anyone; 3.) Do not pull the trigger or depress the trip as accidental actuation may occur, possibly causing injury.

OPERATION

WARNING: Always handle the tool with care: 1.) Never engage in horseplay; 2.) Never pull the trigger unless nose is directed toward the work; 3.) Keep others a safe distance from the tool while tool is in operation as accidental actuation may occur, possibly causing injury.

WARNING: The operator must not hold the trigger pulled on contact arm tools except during fastening operation as serious injury could result if the trip accidentally contacted someone or something, causing the tool to cycle.

WARNING: Keep hands and body away from the discharge area of the tool. A contact arm tool may bounce from the recoil of driving a fastener and an unwanted second fastener may be driven possibly causing injury.

WARNING: Check operation of the contact arm mechanism frequently. Do not use the tool if the arm is not working correctly as accidental driving of a fastener may result. Do not interfere with the proper operation of the contact arm mechanism.

WARNING: Do not drive fasteners on top of other fasteners or with the tool at an overly steep angle as this may cause deflection of fasteners which could cause injury.

WARNING: Do not drive fasteners close to the edge of the work piece as the wood may split, allowing the fastener to be deflected possibly causing injury.

MAINTAINING THE TOOL

WARNING: When working on air tools note the warnings in this manual and use extra care when evaluating problem tools.

MIIII TOOL SPECIFICATIONS

All screws and nuts are english.

MODEL	LENGTH	HEIGHT	WIDTH	WEIGHT
MIIFS	17-1/4" (438mm)	11-1/2" (292mm)	3-1/8" (80mm)	11.2lbs (5.1kg)
MIIFN	17-1/4" (438mm)	11-1/2" (292mm)	3-1/8" (80mm)	11.2lbs (5.1kg)

FASTENER SPECIFICATIONS:

MODEL	FASTENER	CROWN WIDTH	WIRE SIZE	MAX LENGTH
MIIFS	BCS1500	1/2" (13mm)	15-1/2 Ga.	2' (50mm)
MIIFN	FLN-200	-	-	2' (50mm)

TOOL AIR FITTING:

This tool uses a 3/8" N.P.T. male plug. The inside diameter should be .275" (7mm) or larger. The fitting must be capable of discharging tool air pressure when disconnected from the air supply.

OPERATING PRESSURE:

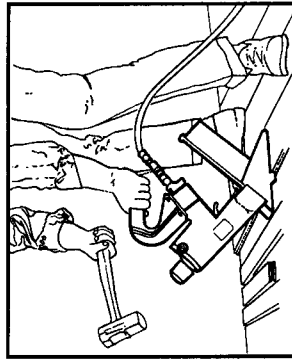
70 to 90 p.s.i.g. (4.9 to 6.3 kg/cm²). Select the operating pressure within this range for best fastener performance.

DO NOT EXCEED THIS RECOMMENDED OPERATING PRESSURE.

AIR CONSUMPTION:

The MIIII requires 4.2 cubic feet per minute (221 liters per minute) of free air to operate at the rate of 60 fasteners per minute, at 80 p.s.i. (5.6 kg/cm²). Take the actual rate at which the tool will be run to determine the amount of air required. For instance, if your fastener usage averages 30 fasteners per minute, you need 50% of the tool's c.f.m. of free air which is required to operate the tool at 60 fasteners per minute.

OPERATION



Caution Regarding Use of this Tool to Install Pre-finished Flooring

This MarkIII Flooring Tool was designed for use in installing unfinished hardwood flooring. It can be used to install pre-finished flooring however caution must be used to ensure that the finish is not damaged by the tool. It is recommended that the tool be tested on a sample section to be certain that the tool and technique of use do not leave marks on the finish. This procedure should be followed before each job due to variations in flooring and tool condition.

AIR SUPPLY AND CONNECTIONS

WARNING: Do not use oxygen, combustible gases, or bottled gases as a power source for this tool as tool may explode, possibly causing injury.

FITTINGS:

Install a male plug on the tool which is free flowing and which will release air pressure from the tool when disconnected from the supply source.

HOSES:

Air hoses should have a minimum of 150 p.s.i. (10.6 kg/cm²) working pressure rating or 150 percent of the maximum pressure that could be produced in the air system. The supply hose should contain a fitting that will provide "quick disconnecting" from the male plug on the tool.

SUPPLY SOURCE:

Use only clean regulated compressed air as a power source for this tool. **NEVER USE OXYGEN, COMBUSTIBLE GASES, OR BOTTLED GASES, AS A POWER SOURCE FOR THIS TOOL AS TOOL MAY EXPLODE.**

REGULATOR:

A pressure regulator with an operating pressure of 0 - 125 p.s.i. (0 - 8.79 KG/CM²) is required to control the operating pressure for safe operation of this tool. Do not connect this tool to air pressure which can potentially exceed 200 p.s.i. (14 KG/CM²) as tool may fracture or burst, possibly causing injury.

OPERATING PRESSURE:

Do not exceed recommended maximum operating pressure as tool wear will be greatly increased. The air supply must be capable of maintaining the operating pressure at the tool. Pressure drops in the air supply can reduce the tool's driving power. Refer to "TOOL SPECIFICATIONS" for setting the correct operating pressure for the tool.

FILTER:

Dirt and water in the air supply are major causes of wear in pneumatic tools. A filter will help to get the best performance and minimum wear from the tool. The filter must have adequate flow capacity for the specific installation. The filter has to be kept clean to be effective in providing clean compressed air to the tool. Consult the manufacturer's instructions on proper maintenance of your filter. A dirty and clogged filter will cause a pressure drop which will reduce the tool's performance.

LUBRICATION

Frequent, but not excessive, lubrication is required for best performance. Oil added through the air line connection will lubricate the internal parts. Use STANLEY-BOSTITCH Air Tool Lubricant, Mobil Velocite #10, or equivalent. Do not use detergent oil or additives as these lubricants will cause accelerated wear to the seals and bumpers in the tool, resulting in poor tool performance and frequent tool maintenance.

If no airline lubricator is used, add oil during use into the air fitting on the tool once or twice a day. Only a few drops of oil at a time is necessary. Too much oil will only collect inside the tool and will be noticeable in the exhaust cycle.

COLD WEATHER OPERATION:

For cold weather operation, near and below freezing, the moisture in the air line may freeze and prevent tool operation. We recommend the use of STANLEY-BOSTITCH WINTER FORMULA air tool lubricant or permanent antifreeze (ethylene glycol) as a cold weather lubricant.

CAUTION: Do not store tools in a cold weather environment to prevent frost or ice formation on the tools operating valves and mechanisms that could cause tool failure.

NOTE: Some commercial air line drying liquids are harmful to "O"-rings and seals - do not use these low temperature air dryers without checking compatibility.

LOADING THE MILL

⚠WARNING:



EYE PROTECTION which conforms to ANSI specifications and provides protection against flying particles both from the FRONT and SIDE should ALWAYS be worn by the operator and others in the work area when loading, operating or servicing this tool. Eye protection is required to guard against flying fasteners and debris, which could cause severe eye injury.

The employer and/or user must ensure that proper eye protection is worn. Eye protection equipment must conform to the requirements of the American National Standards Institute, ANSI Z87.1-1989 and provide both frontal and side protection. NOTE: Non-side shielded spectacles and face shields alone do not provide adequate protection.

⚠WARNING:

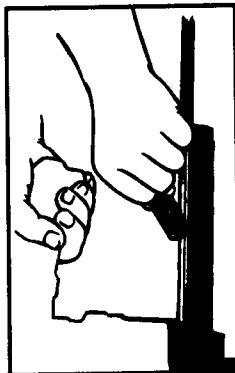
TO PREVENT ACCIDENTAL INJURIES:

- Never place a hand or any other part of the body in nail discharge area of tool while the air supply is connected.
- Never point the tool at anyone else.
- Never engage in horseplay.
- Never pull the trigger unless nose is directed at the work.
- Always handle the tool with care.
- Do not pull the trigger or depress the trip mechanism while loading the tool.

MIIFS

STAPLE LOADING:

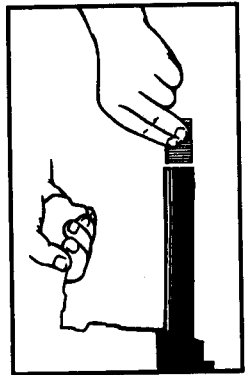
Pull cover open. Insert stick of staples. Push cover forward until the detent pin snaps into place, locking the cover. The tool is now ready to operate.



MIIFN

NAIL LOADING:

Insert nails. Pull pusher assembly back to engage pusher to strip of nails. Tool is now ready to operate.



NOTE: Use only fasteners recommended for use in Bostitch Mill series models.

TOOL OPERATION

⚠WARNING:



EYE PROTECTION which conforms to ANSI specifications and provides protection against flying particles both from the FRONT and SIDE should ALWAYS be worn by the operator and others in the work area when loading, operating or servicing this tool. Eye protection is required to guard against flying fasteners and debris, which could cause severe eye injury.

The employer and/or user must ensure that proper eye protection is worn. Eye protection equipment must conform to the requirements of the American National Standards Institute, ANSI Z87.1-1989 and provide both frontal and side protection. NOTE: Non-side shielded spectacles and face shields alone do not provide adequate protection.

BEFORE HANDLING OR OPERATING THIS TOOL:

- I. READ AND UNDERSTAND THE WARNINGS CONTAINED IN THIS MANUAL.
- II. REFER TO "TOOL SPECIFICATIONS" IN THIS MANUAL TO IDENTIFY THE OPERATING SYSTEM ON YOUR TOOL.