

**Instruction Manual** (page 2-23)

**Instructions d'emploi** (page 24-45)

**Gebruiksaanwijzing** (bladzijde 46-67)

**Important:**

Read this instruction manual carefully before putting the chain saw into operation and strictly observe the safety regulations!  
Keep this Instruction Manual!

**Attention:**

Lire attentivement ce manuel avant la première mise en service et observer absolument les prescriptions de sécurité!  
Garder avec soins le manuel des instructions d'emploi!

**Belangrijk:**

Lees voor de eerste inbedrijfname deze gebruiksaanwijzing zorgvuldig door en neem alle veiligheidsvoorschriften in acht.  
Gebruiksaanwijzing zorgvuldig bewaren!



**PS-6000i, 6000i H**

**PS-6800i, 6800i H**

**DOLMAR**



## Thank you for purchasing a DOLMAR product!

Congratulations on choosing a DOLMAR chain saw! We are confident that you will be satisfied with this modern piece of equipment. As the world's oldest manufacturer of chain saws - we got our start in 1927 - we have the longest experience in the industry. This experience shows in every detail of every DOLMAR chain saw.

The DOLMAR 6000i and 6800i are high-performance all-purpose chain saws for professional forestry use. They have plenty of power for felling and bucking large trees, but with their compact, ergonomic design they are handy enough for debranching work as well.

The DOLMAR 6000i and 6800i saws feature high-performance engines with specially design combustion chamber, overflow ducts, intake area and muffler for high torque even at low speeds and over a wide speed range.

The automatic chain lubrication with variable-flow oil pump and maintenance-free electronic ignition ensure trouble-free operation, while the hand-saving anti-vibration system and ergonomic grips and controls make work easier, safer, and less tiring for the user.

DOLMAR chain saws are equipped with the latest safety features and meet all national and international standards. These features include: hand guards on both handles, grip throttle lever lock, chain catch, safety saw chain, and chain brake. The chain brake is actuated automatically in case of kickback and stops the chain in a fraction of a second.

**In order to ensure the proper functioning and performance of your new chain saw, and to safeguard your own personal safety, it is imperative that you read this instruction manual thoroughly before operation. Be especially careful to observe all safety precautions!**



### EU Conformity Declaration

The undersigned, Junzo Asada and Reinhart Dörfelt, as authorized by DOLMAR GmbH, declare that the DOLMAR machines,

Type	EU prototype test certificate No.
PS-6000i	K-EG 230
PS-6800i	K-EG 229

manufactured by DOLMAR GmbH, Jenfelder Str. 38, 22045 Hamburg, Germany, conforms to the basic safety and health requirements of the applicable EU guidelines, as modified by 93/68/ EWG:

EU Machine guideline 89/392/ EWG (modified by 91/368/ EWG and 93/44/ EWG)

EU EMC guideline 89/336/ EWG (modified by 91/263/ EWG and 92/31/ EWG)

The most important standards applied to properly meet the requirements of the above EU guidelines were: EN 608, EN 50081-1, EN 50082-1, DIN VDE 0879 T1.

EU prototype testing was carried out by: DPLF (Deutsche Prüfstelle für Land- und Forsttechnik), Prüf- und Zertifizierungsstelle, Weißensteinstraße 70/72, D-34131 Kassel (Germany).

Hamburg, 15.3.1995  
For DOLMAR GmbH

Junzo Asada  
Managing Director

Reinhart Dörfelt  
Managing Director

### Table of contents

Page

EU conformity declaration .....	2
Packing .....	2
Delivery inventory .....	3
Symbols .....	3
<b>SAFETY PRECAUTIONS</b> .....	4
General precautions .....	4
Protective equipment .....	4
Fuels / Refuelling .....	5
Putting into operation .....	5
Kickback .....	6
Working behavior/Method of working .....	6-7
Transport and storage .....	8
Maintenance .....	8
First aid .....	8
<b>Technical data</b> .....	9
<b>Denomination of components</b> .....	9
<b>PUTTING INTO OPERATION</b>	
Mounting the guide bar and saw chain .....	10-11
Tightening the saw chain .....	11
Chain brake .....	11
Fuels / Refuelling .....	12-13
Adjusting the chain lubrication .....	13
Starting the engine .....	14
Cold-starting .....	14
Warm-starting .....	14
Starting under special conditions .....	14
Stopping the engine .....	14
Checking the chain brake .....	14
Checking the chain lubrication .....	15
Adjusting the carburetor .....	15
Working in winter .....	16
Handle heating .....	16
<b>MAINTENANCE</b> .....	16
Sharpening the saw chain .....	16-17
Cleaning the guide bar .....	17
Cleaning the brake band and sprocket interior .....	18
Replacing the saw chain .....	18
Replacing the suction head .....	18
Cleaning the air filter .....	19
Replacing the spark plug .....	19
Replacing the starter cable .....	20
Replacing the return spring .....	20
Instructions for periodic maintenance .....	21
<b>Service, spare parts and guarantee</b> .....	21-22
<b>Trouble shooting</b> .....	22
<b>Extract from spare parts list</b> .....	23
Accessories .....	23
<b>Service centres</b> .....	68

### Packing

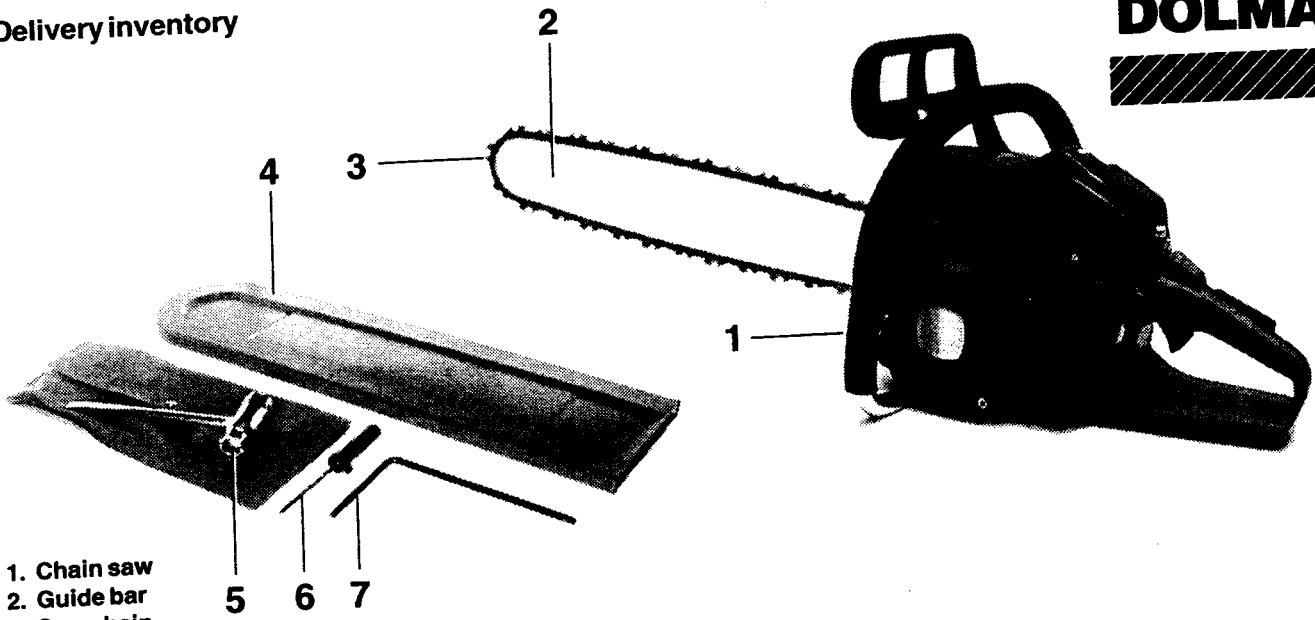
Your DOLMAR chain saw comes delivered in a protective cardboard box to protect against shipping damage.

Cardboard is a basic raw material and is consequently reuseable or suitable for recycling (waste paper recycling).



## Delivery inventory

# DOLMAR



1. Chain saw
2. Guide bar
3. Saw chain
4. Chain protection cover
5. Universal wrench
6. Screwdriver for carburetor adjustment
7. Offset screwdriver
8. Instruction manual (not shown)

In case one of the parts listed should not be included in the delivery inventory, please consult your sales agent.

## Symbols

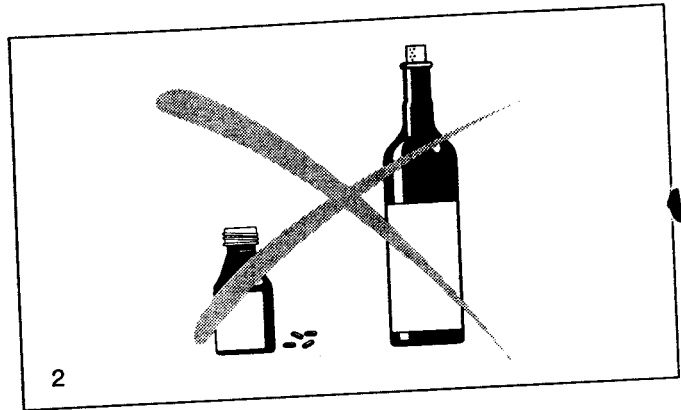
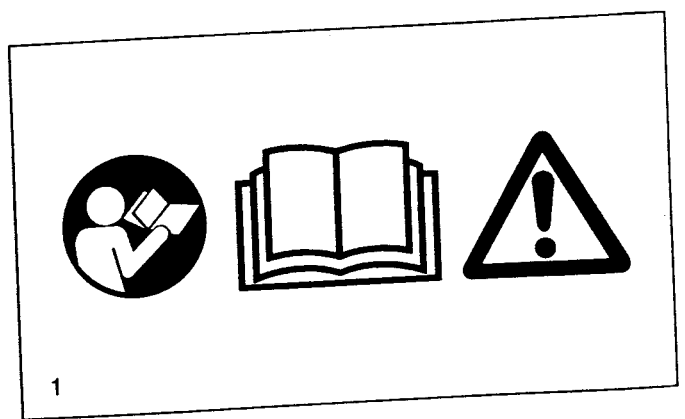
You will notice the following symbols on the chain saw and in the instruction manual:

		Read instruction manual and follow the warning- and safety precautions!		Chain brake
		Particular care and caution!		Caution, kickback!
		Forbidden!		Fuel and oil mixture
		Wear protective helmet, eye and ear protection!		Carburetor adjustment
		No smoking!		Chain oil fill/oil pump
		No open fire!		Working in winter
		On/Off (I/O) switch		Handle heating
		Engine - manual start		First aid
		Choke switch		Recycling
		Emergency stop!		CE-Marking
		Wear protective gloves!		

# SAFETY PRECAUTIONS

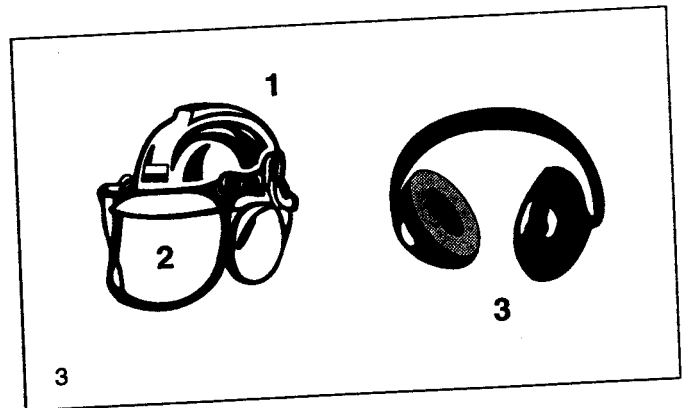
## General precautions

- To ensure correct operation the user has to read this instruction manual to make himself familiar with the characteristics of the chain saw. Users insufficiently informed will endanger themselves as well as others due to improper handling.
- It is recommended to lend the chain saw only to people who are experienced in working with chain saws. Always hand over the instruction manual.
- First users should ask the dealer for basic instructions to become familiarized with the characteristics of engine powered sawing or even attend a recognized course of instruction.
- Children and young persons aged under 18 years must not be allowed to operate the chain saw. Persons over the age of 16 years may, however, use the chain saw for the purpose of being trained as long as they are under the supervision of a qualified trainer.
- Use chain saws always with the utmost care and attention.
- Operate the chain saw only if you are in good physical condition. If you are tired, your attention will be reduced. Be especially careful at the end of a working day. Perform all work calmly and carefully. The user has to accept liability for others.
- Never use the chain saw after having consumed alcohol or drugs.
- A fire extinguisher must be available in the immediate vicinity when working in easily inflammable vegetation or when it has not rained for a long time (danger of fire).



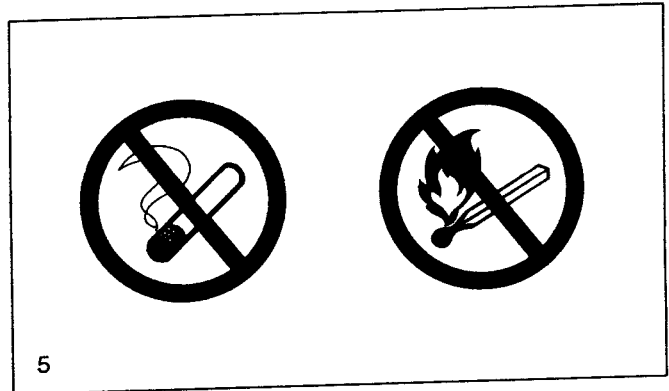
## Protective equipment

- In order to avoid head, eye, hand or foot injuries as well as to protect your hearing the following protective equipment must be used during operation of the chain saw:
- The kind of clothing should be appropriate, i. e. it should be tight-fitting but not be a hindrance. Do not wear jewellery or clothing which could become entangled with bushes or shrubs.
- It is necessary to wear a protective helmet whenever working with the chain saw. The protective helmet (1) is to be checked in regular intervals for damage and is to be replaced after 5 years at the latest. Use only approved protective helmets.
- The face shield (2) of the protective helmet (or the goggles) protects against sawdust and wood chips. During operation of the chain saw always wear a goggle or a face shield to prevent eye injuries.
- Wear adequate noise protection equipment (ear muffs (3), ear plugs, etc.).
- The safety jacket (4) is provided with special signal-coloured shoulder straps and is comfortable and easy to care for.
- The protective brace and bib overall (5) is made of a nylon fabric with 22 layers and protects against cuts. We strongly recommend its use.
- Protective gloves (6) made of thick leather are part of the prescribed equipment and must always be worn during operation of the chain saw.
- During operation of the chain saw safety shoes or safety boots (7) fitted with anti skid sole, steel toe caps and protection for the leg must always be worn. Safety shoes equipped with a protective layer provide protection against cuts and ensure a secure footing.



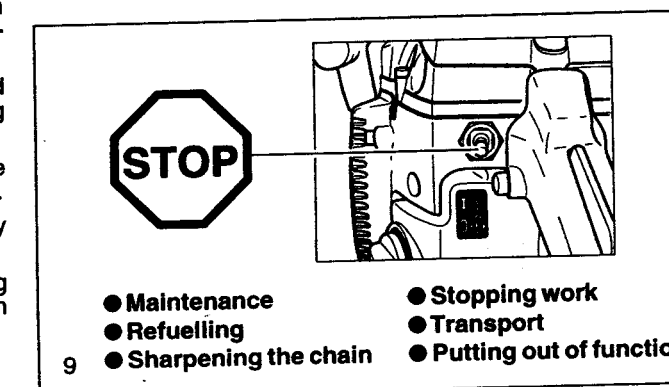
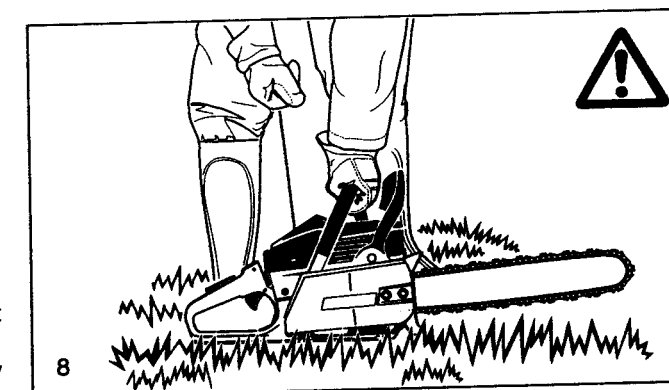
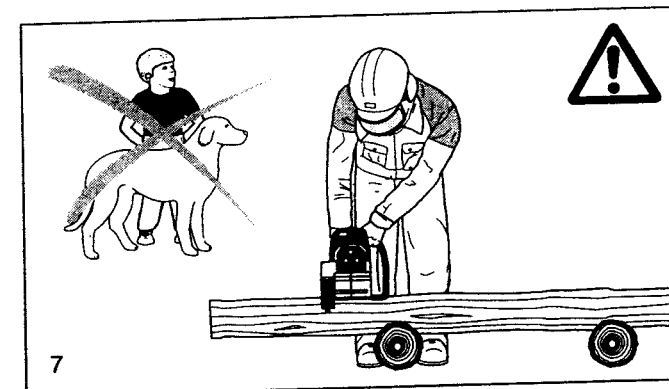
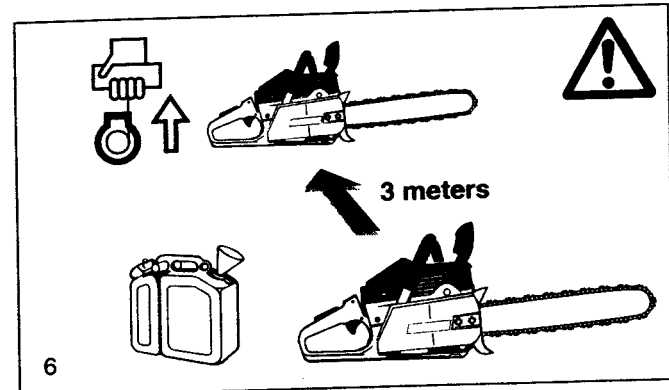
## Fuels / Refuelling

- Stop the engine before refuelling the chain saw.
- Do not smoke or work near open fires (5).
- Let the engine cool down before refuelling.
- Fuels can contain substances similar to solvents. Eyes and skin should not come in contact with mineral oil products. Always wear protective gloves when refuelling. Frequently clean and change protective clothes. Do not breathe in fuel vapors.
- Do not spill fuel or chain oil. When you have spilt fuel or oil immediately clean the chain saw. Fuel should not come in contact with clothes. If your clothes have come in contact with fuel, change them at once.
- Ensure that no fuel or chain oil oozes into the soil (environmental protection). Use an appropriate base.
- Refuelling is not allowed in closed rooms. Fuel vapors will accumulate near the floor (explosion hazard).
- Ensure to firmly tighten the screw plugs of the fuel and oil tanks.
- Change the place before starting the engine (at least 3 m from the place of refuelling) (6).
- Fuel cannot be stored for an unlimited period of time. Buy only as much as will be consumed in the near future.
- Use only approved and marked containers for the transport and storage of fuel and chain oil. Ensure children have no access to fuel or chain oil.



## Putting into operation

- **Do not work on your own. There must be someone around in case of an emergency.**
- Ensure that there are no children or other people within the working area. Pay attention to any animals in the working area, as well (7).
- **Before starting work the chain saw must be checked for perfect function and operating safety according to the prescriptions.**  
Check especially the function of the chain brake, the correct mounting of the guide bar, the correct sharpening and tightening of the chain, the firm mounting of the sprocket guard, the easy motion of the throttle lever and the function of the throttle lever lock, the cleanliness and dryness of the handles, and the function of the ON/OFF switch.
- Put the chain saw only into operation if it is completely assembled. Never use the chain saw when it is not completely assembled.
- Before starting the chain saw ensure that you have a safe footing.
- Put the chain saw into operation only as described in this instruction manual (8). Other starting methods are not allowed.
- When starting the chain saw it must be well supported and securely held. The guide bar and chain must not be in contact with any object.
- **When working with the chain saw always hold it with both hands.** Take the back handle with the right hand and the tubular handle with the left hand. Hold the handles tightly with your thumbs facing your fingers.
- **CAUTION: When releasing the throttle lever the chain will keep on running for a short period of time (free-wheeling).**
- Continuously ensure that you have a safe footing.
- Hold the chain saw such that you will not breathe in the exhaust gas. Do not work in closed rooms (danger of poisoning).
- **Switch off the chain saw immediately if you observe any changes in its operating behavior.**
- **The engine must be switched off before checking the chain tension, tightening the chain, replacing it or clearing malfunctions (9).**
- When the sawing device is hit by stones, nails or other hard objects, switch off the engine immediately and check the sawing device.
- When stopping work or leaving the working place switch off the chain saw (9) and put it down such that nobody is endangered.
- Do not put the overheated power chain saw in dry grass or on any inflammable objects. The muffler is very hot (danger of fire).
- **CAUTION: Oil dropping from the chain or guide bar after having stopped the saw chain will pollute the soil. Always use an appropriate base.**



## Kickback

- When working with the chain saw dangerous kickbacks may occur.
- Kickback occurs when the upper part of the end of the guide bar inadvertently touches wood or other hard objects (10).
- This causes the saw to be thrown back toward the user with great force and out of control. **Risk of injury!**

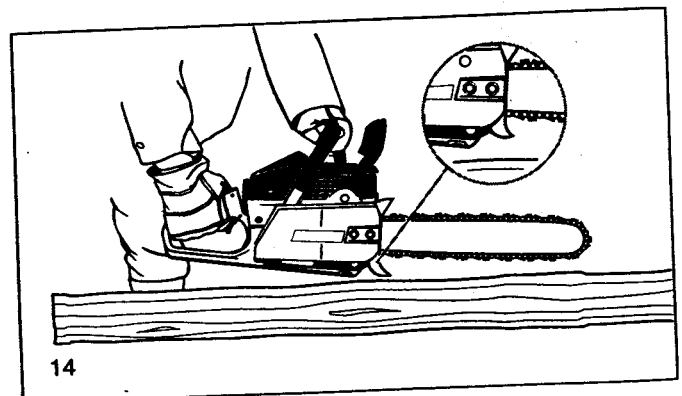
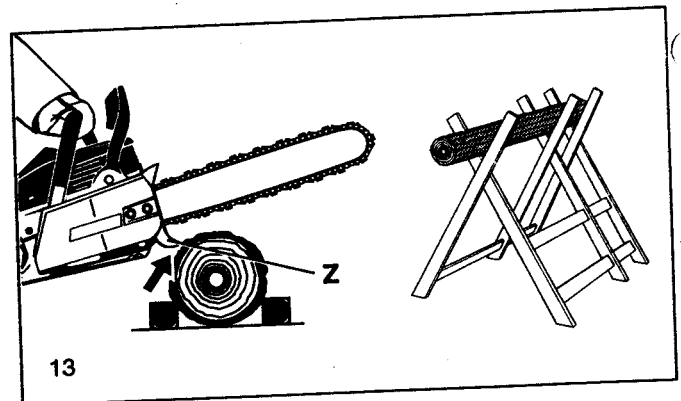
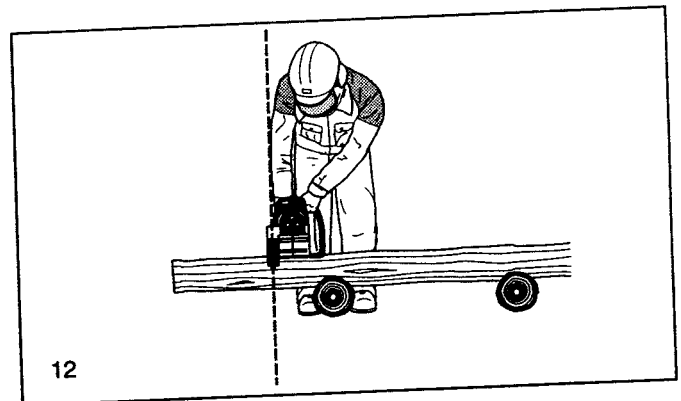
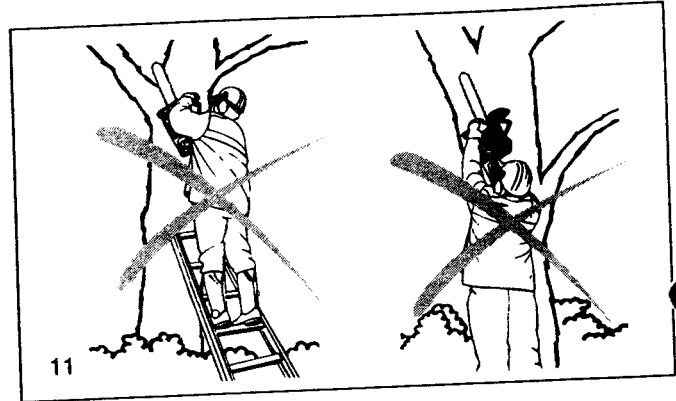
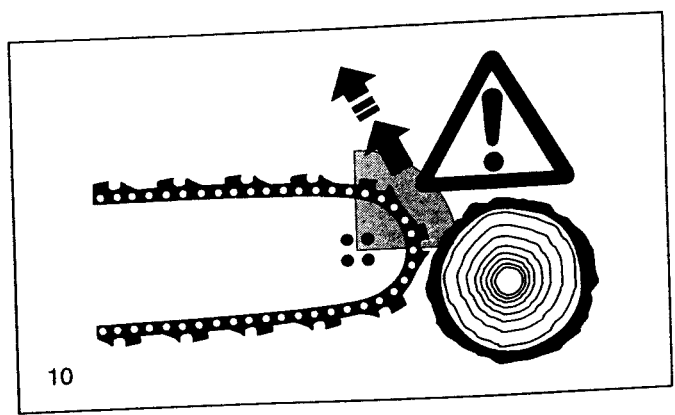
**In order to prevent kickback, follow these rules:**

- Only specially-trained persons should perform plunge cuts, i.e., piercing timber or wood with the tip of the saw!
- Never apply the end of the bar when starting to make a cut.
- Always observe the end of the guide bar. Be careful when continuing an already started cut.
- When starting to cut the chain must be running.
- Ensure that the chain is always sharpened correctly. Pay special attention to the height of the depth limiter.
- Never cut several branches at the same time. When cutting a branch ensure no other branch is touched.
- When crosscutting a trunk be aware of the trunks next to it.

## Working behavior/Method of working

- Only use the chain saw during good light and visibility periods. Be aware of slippery or wet areas, and of ice and snow (risk of slipping). The risk of slipping is extremely high when working on recently peeled wood (bark).
- Never work on unstable surfaces. Make sure that there are no obstacles in the working area, risk of stumbling. Always ensure that you have a safe footing.
- Never saw above your shoulder height (11).
- Never saw while standing on a ladder (11).
- Never climb up into trees to perform sawing with the chain saw.
- Do not work leaning too far over.
- Guide the chain saw in such a way that no part of your body is within the elongated swivelling range of the saw (12).
- Use the chain saw for sawing wood only.
- Avoid touching the ground with the chain saw while it is still running.
- Never use the chain saw for lifting up or removing pieces of wood or other objects.
- Remove foreign objects such as sand, stones and nails found within the working area. Foreign objects may damage the sawing device and can cause dangerous kickback.
- When sawing pre-cut timber use a safe support (sawing jack, 13). Do not steady the workpiece with your foot, and do not allow anyone else to hold or steady it.
- Secure round pieces against rotation.

- **For cutting down trees or performing crosscuts the spike bar (13, Z) must be applied to the wood to be cut.**
- Before performing a crosscut firmly apply the spike bar to the timber, only then can the timber be cut with the chain running. For this the chain saw is lifted at the back handle and guided with the tubular handle. The spike bar serves as a centre of rotation. Continue by slightly pressing down the tubular handle and simultaneously pulling back the chain saw. Apply the spike bar a little bit deeper and once again lift the back handle.
- **When the timber must be pierced for cutting or longitudinal cuts are to be performed it is urgently recommended to have this carried out by specially trained persons only (high risk of kickback).**
- Do longitudinal - lengthwise - cuts at the lowest possible angle (14). Be very careful when doing this type of cut, as the spike bar cannot grip.
- The saw must be running whenever you remove the chain saw from the wood.
- When performing several cuts the throttle lever must be released in between.



- Be careful when cutting splintery wood. Cut pieces of wood may be pulled along (risk of injuries).
- When cutting with the upper edge of the guide bar, the chain saw may be pushed in the direction of the user if the chain gets clamped. For this reason use the lower edge of the bar whenever possible. The chain saw will then be pushed away from you (15).
- If the timber is under tension (16), first cut the pressure side (A). Then the crosscut can be performed on the tension side (B). Thus clamping of the guide bar can be avoided.

**CAUTION:**

**People felling trees or cutting of branches must be specially trained. High risk of injuries!**

- When cutting of branches, the chain saw should be supported on the trunk. Do not use the end of the bar for cutting (risk of kickback).
- Be aware of branches under tension. Do not cut free branches from below.
- Never perform detensioning cuts while standing on the trunk.
- **Before cutting down a tree ensure that**
  - a) only those people are within the working area which are actually involved in cutting down the tree.
  - b) every worker involved can withdraw without stumbling (the people should withdraw backwards in a diagonal line, i. e. at a degree of 45°).
  - c) the bottom part of the trunk is free from foreign objects, underbrush and branches. Make sure to have a safe footing (risk of stumbling).
  - d) the next working place is at least 2 1/2 tree lengths away (17). Before cutting down the tree check the direction of fall and make sure that there are neither people nor objects within a distance of 2 1/2 tree lengths.

**Judging the tree:**

Direction of hanging - loose or dry branches - height of the tree - natural overhang - is the tree rotten?

- Take into account the direction and speed of the wind. If strong gusts are occurring, do not do any felling.

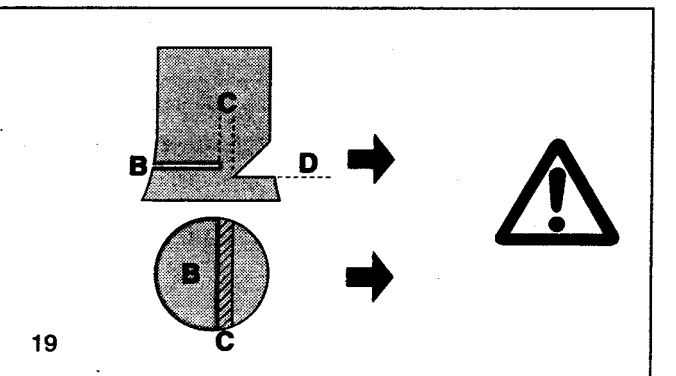
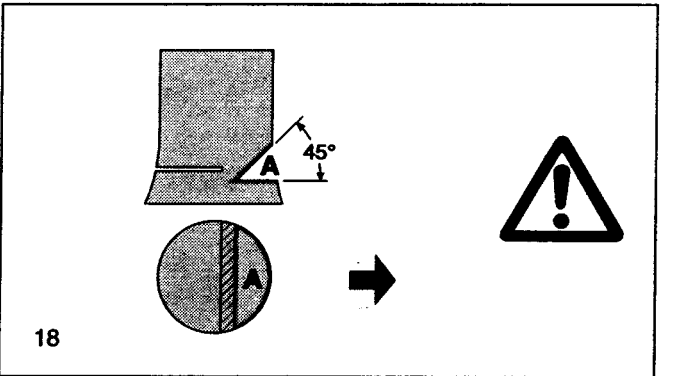
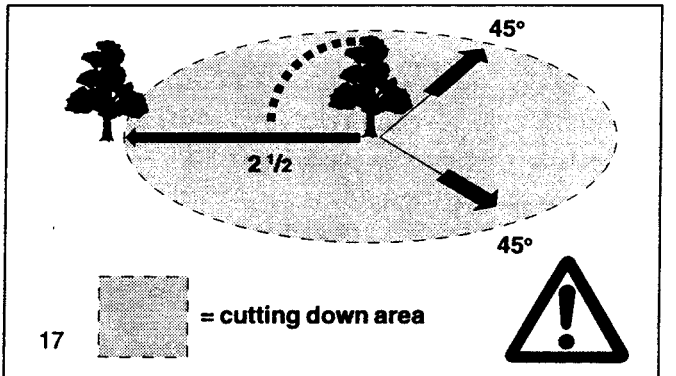
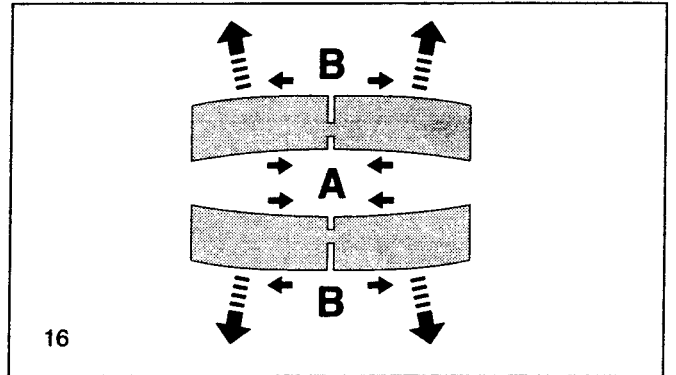
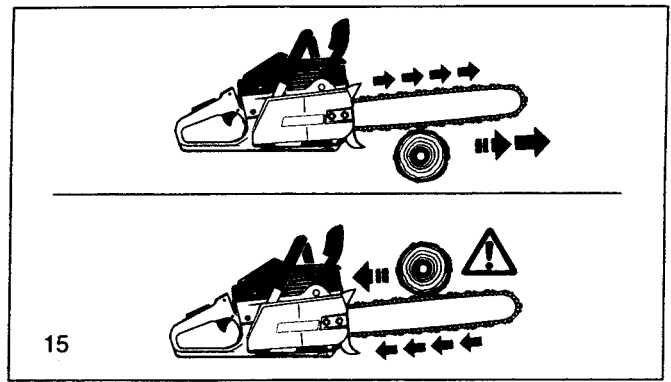
**Cutting the roots:**

Start with the strongest root. First do the vertical and then the horizontal cut.

**Notching the trunk (18, A):**

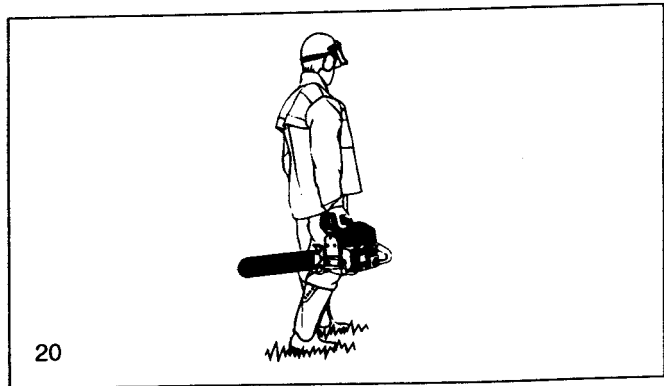
The notch determines the direction of fall and guides the tree. The trunk is notched perpendicular to the direction of fall and penetrates 1/3 - 1/5 of the trunk diameter. Perform the cut near the ground.

- When correcting the cut, always do so over the whole width of the notch.
- **Cut down** the tree (19, B) above the bottom edge of the notch (D). The cut must be exactly horizontal. The distance between both cuts must be approx. 1/10 of the trunk diameter.
- The **material between both cuts (C)** serves as a hinge. Never cut it through, otherwise the tree will fall without any control. Insert felling wedges in time.
- Secure the cut only with wedges made of plastic or aluminium. Do not use iron wedges. If the saw hits an iron wedge the chain can be seriously damaged or torn.
- When cutting down a tree always stay sideways of the falling tree.
- When withdrawing after having performed the cut, be alert for falling branches.
- When working on sloping ground the user of the chain saw must stay above or sideways of the trunk to be cut or the tree already cut down.
- Be alert for trunks which may roll towards you.



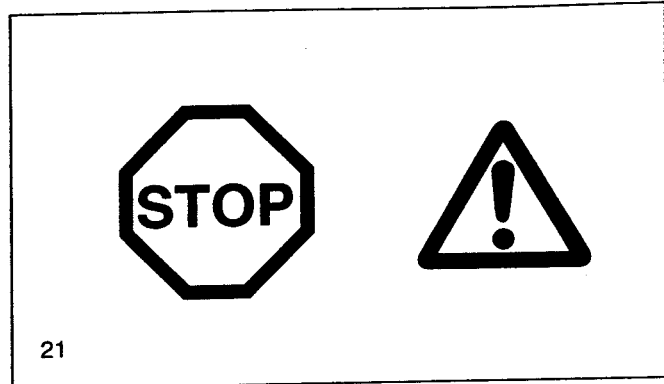
### Transport and storage

- When changing your location during work switch off the chain saw and actuate the chain brake in order to prevent an inadvertent start of the chain.
- Never carry or transport the chain saw with the chain running.
- When transporting the chain saw over long distances the guide bar protection cover (delivered with the chain saw) must be applied.
- Carry the chain saw with the tubular handle. The guide bar points backwards (20). Avoid coming in contact with the muffler (danger of burns).
- Ensure safe positioning of the chain saw during car transportation to avoid fuel or chain oil leakage.
- Store the chain saw safely in a dry place. It must not be stored outdoors.
- Before storing the chain saw over a long period of time or shipping it the fuel and oil tanks must be completely emptied.



### Maintenance

- **Before performing maintenance work switch off the chain saw (21) and pull out the plug cap.**
- Before starting work always check the operating safety of the chain saw, in particular the function of the chain brake. Make sure that the chain is always sharpened and tightened correctly (22).
- Operate the chain saw only at a low noise and emission level. For this ensure the carburetor is adjusted correctly.
- Regularly clean the chain saw.
- Regularly check the tank cap for tightness.

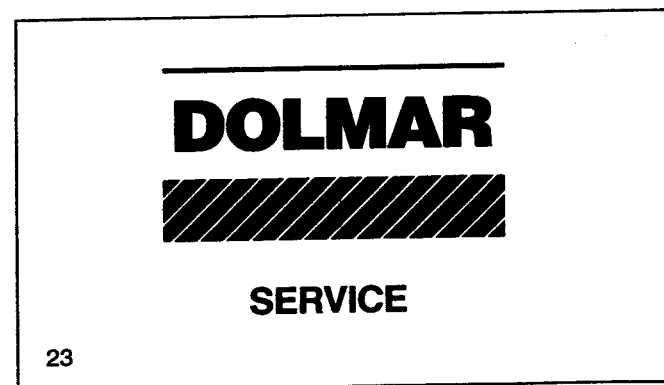
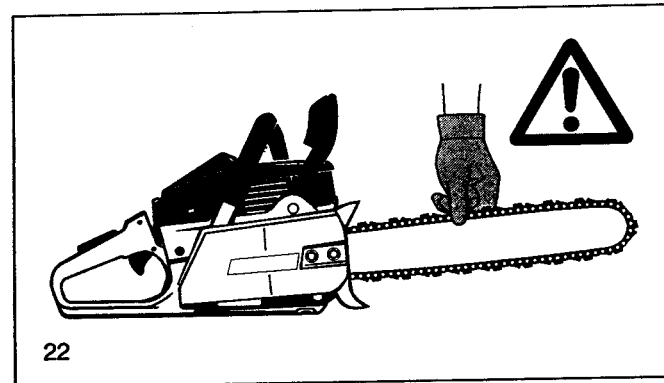


**Observe the accident prevention instructions issued by trade associations and insurance companies. Do not perform any modifications on the chain saw. You will put your safety at risk.**

Perform only the maintenance and repair works described in the instruction manual. All other work must be carried out by DOLMAR Service.

Use only original DOLMAR spare parts and accessories.

Using spare parts other than original DOLMAR parts or accessories and guide bar/chain combinations or lengths which are not approved bring a high risk of accidents. We cannot accept any responsibility for accidents and damage resulting from using sawing devices or accessories which have not been approved.

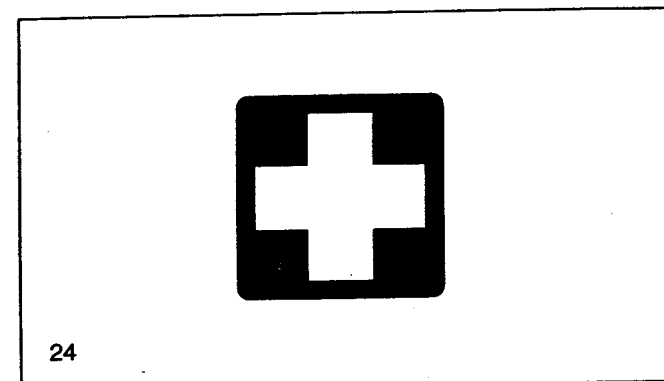


### First aid

For the event of a possible accident, please make sure that a first aid kit is always immediately available close by. Immediately replace any items used from the first aid box.

**When calling for help, give the following information:**

- Place of the accident
- What happened
- Number of injured people
- Kind of injuries
- Your name!



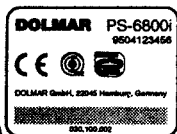
## Technical data

		PS-6000, PS-6000i H	PS-6800i, PS-6800i H
Stroke volume	cm <sup>3</sup>	60	68
Bore	mm	46	49
Stroke	mm	36	36
Max. power at speed	kW / RPM	3.1 / 9,000	3.6 / 9,000
Max. torque at speed	Nm / RPM	3.7 / 6,000	4.2 / 6,500
Idling speed / max. engine speed with bar and chain	RPM	2,400 / 13,000	2,400 / 12,500
Clutch engagement speed	RPM	3,500	3,500
Sound pressure level L <sub>PA av</sub> at the workplace per ISO 7182 <sup>1)</sup>	dB (A)	102	102
Sound power level L <sub>WA av</sub> per ISO 9207 <sup>1)</sup>	dB (A)	112	112
Vibration acceleration a <sub>h,w av</sub> per ISO 7505 <sup>1)</sup>			
- Tubular handle	m/s <sup>2</sup>	4.2	4.0
- Rear handle	m/s <sup>2</sup>	5.5	5.2
Carburetor (diaphragm carburetor)	Type	TILLOTSON HS-236	TILLOTSON HS-236
Ignition system	Type	electronic	electronic
Spark plug	Type	BOSCH WSR 6F	BOSCH WSR 6F
Electrode gap	mm	0.5	0.5
Fuel consumption at max. load per ISO 8893	kg/h	1.49	1.73
Specific consumption at max. load per ISO 8893	g/kWh	484	471
Fuel tank capacity	l	0.8	0.8
Chain oil tank capacity	l	0.4	0.4
Mixture ratio (fuel/two-stroke oil)			
- when using DOLMAR oil		50:1	50:1
- when using other oils		40:1	40:1
Chain brake		engages manually or in case of kickback	
Chain speed <sup>2)</sup>	m/s	20	20
Sprocket pitch	inch	3/8	3/8
Number of teeth	Z	7	7
Chain type (see the Extract from the spare-parts list)			
Pitch / gauge	inch	3/8 / .058	3/8 / .058
Guide bar, length of a cut	cm	38 / 45 / 53	38 / 45 / 53
Guide-bar type (see the Extract from the spare-parts list)			
Weight (fuel tank empty, without chain and guide bar)	kg	6,6	6,6

<sup>1)</sup> Figures derived in equal part from idle, full-load, and racing speed operation.

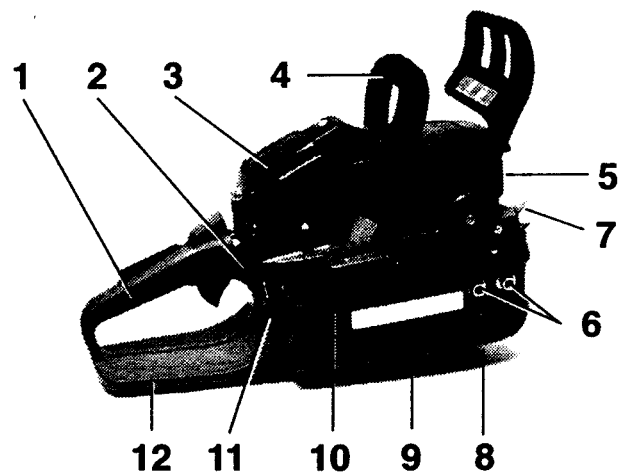
<sup>2)</sup> At max. power

## Denomination of components

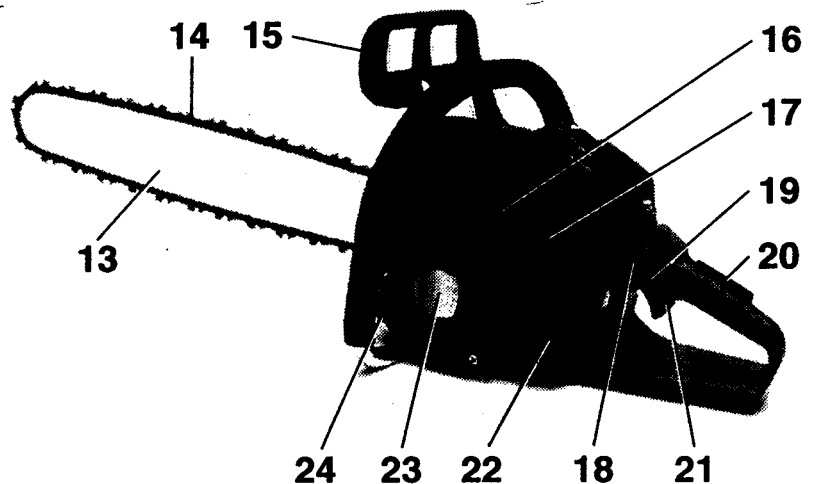


Identification plate (11)

Indicate when ordering spare parts



- 1 Handle
- 2 Choke
- 3 Filter cover
- 4 Tubular handle
- 5 Muffler
- 6 Retaining nuts
- 7 Spike bar
- 8 Chain catcher
- 9 Adjusting screw for oil pump (bottom side)
- 10 Sprocket guard
- 11 Identification plate
- 12 Hand guard
- 13 Guide bar
- 14 Saw chain
- 15 Hand guard (release for chain brake)
- 16 Starter grip
- 17 Adjusting screws "S-L-H" for carburetor
- 18 I/STOP-switch
- 19 Stop knob for halfway throttle
- 20 Safety locking button
- 21 Throttle lever
- 22 Fuel tank plug
- 23 Fan housing with starting assembly
- 24 Oil tank plug



## PUTTING INTO OPERATION

### Mounting the guide bar and saw chain

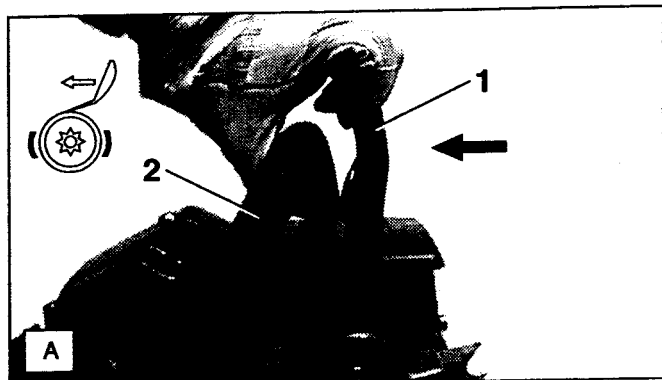
Use the universal wrench delivered with the chain saw for the following work.

Put the chain saw on a stable surface and carry out the following steps for mounting the guide bar and chain:

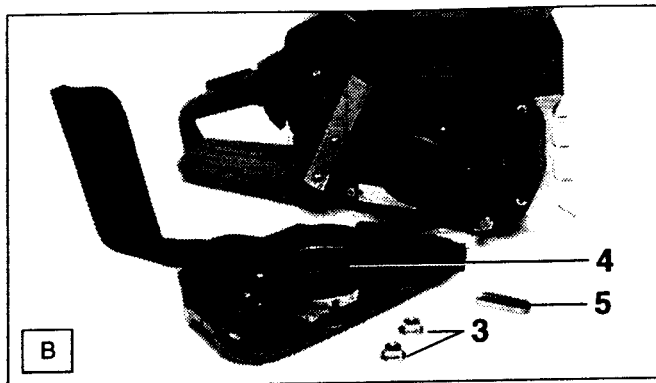


**CAUTION:** Before doing any work on the guide bar or chain, always switch off the engine and pull the plug cap off the spark plug (see "Replacing the spark plug"). Always wear protective gloves!

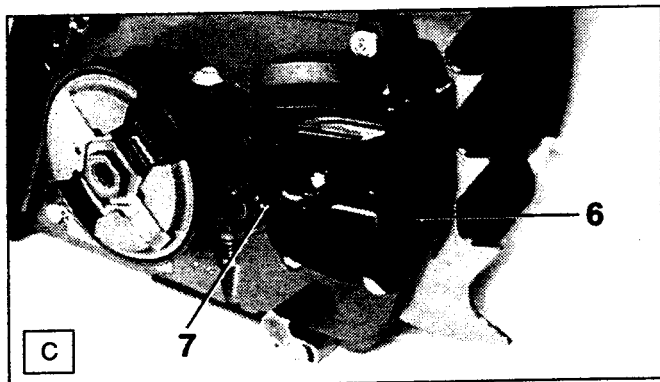
**CAUTION:** Start the chain saw only after having assembled it completely.



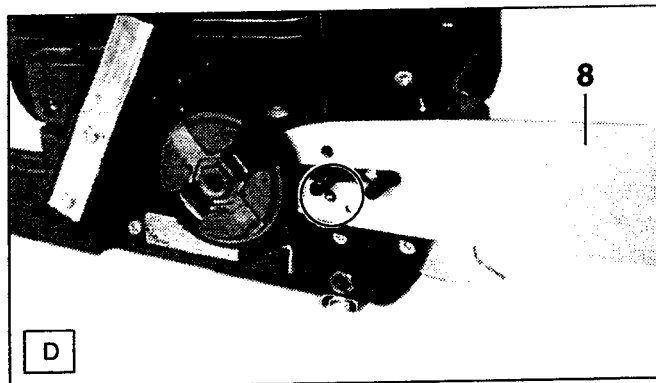
- Always release the chain brake before removing or replacing the sprocket guard (B/4). To do so, pull the hand guard (A/1) towards the tubular handle (A/2) until you feel it catch.



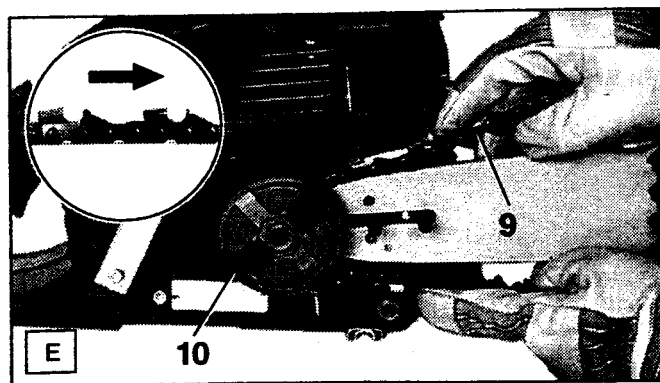
- Unscrew retaining nuts (B/3).
- Pull off the sprocket guard (B/4).
- Remove the plastic transport cover (B/5) and dispose of properly.



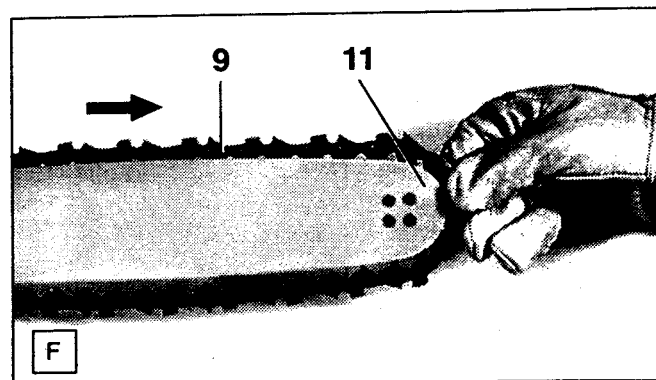
- Turn the chain adjusting screw (C/6) to the left (counter-clockwise) until the pin (C/7) is at the left stop.



- Position the guide bar (D/8). Make sure that the pin (C/7) of the chain tightener is in the hole (circled) on the guide bar.

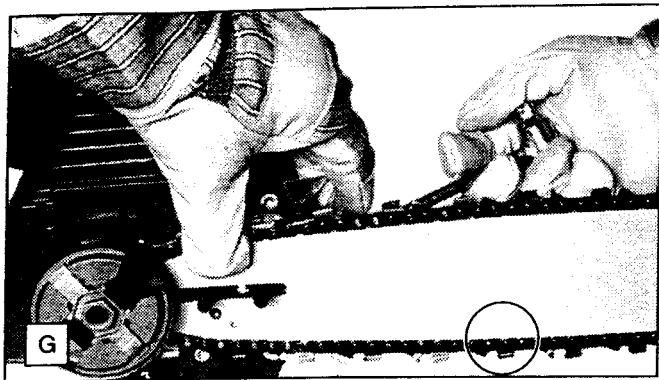


- Lift the chain (E/9) over the clutch drum and onto the sprocket (E/10). Using your right hand, guide the chain into the top guide groove on the guide bar (D/8). Note that the cutting edges along the top of the chain must point in the direction of the arrow!



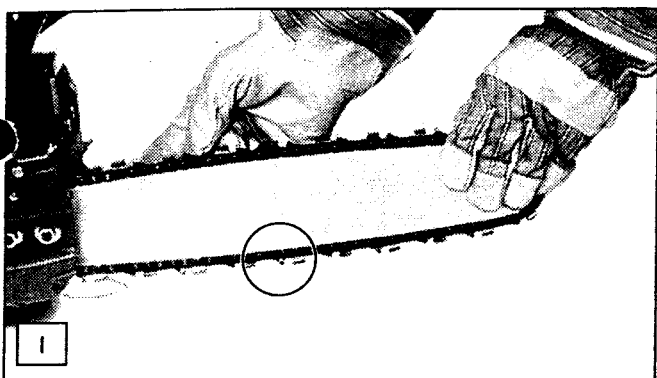
- Lead the chain (F/9) around the sprocket nose (F/11) of the guide bar.

**NOTE:** The chain should be easy to pull in the direction of the arrow. The clutch drum (E/10) should turn with the chain (the sprocket engages the chain).

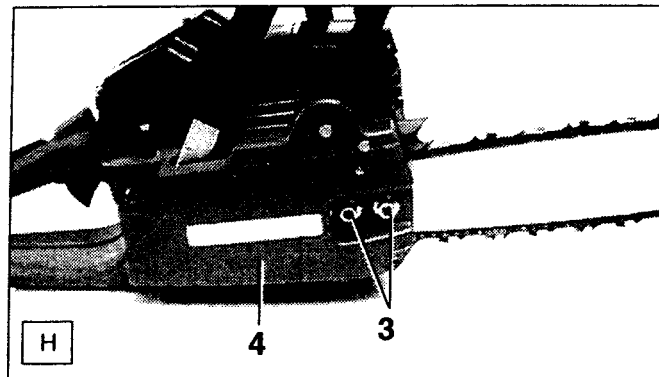


- Turn the chain tightener (C/6) to the right (clockwise) until the chain engages the guide groove of the bottom side of the bar (see circle). Press the guide bar against the housing with your left hand.

#### Tightening the saw chain



- Slightly lift the end of the guide bar and turn the chain adjusting screw (C/6) to the right (clockwise) until the chain rests against the bottom side of the guide bar.
- While still holding up the tip of the guide bar, tighten the retaining nuts (H/3) with the universal wrench.



- Replace the sprocket guard (H/4).
- Manually tighten the retaining nuts (H/3).

#### Checking the chain tension

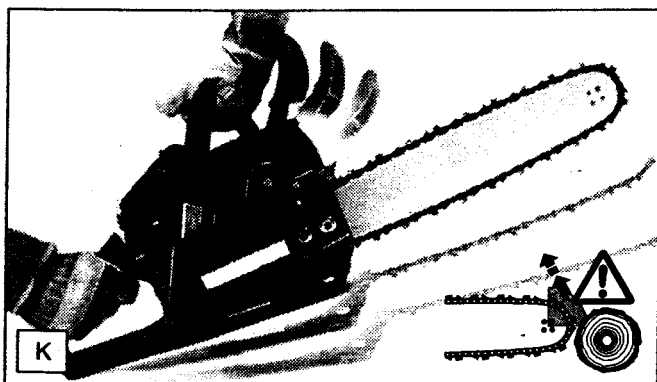


- The tension of the chain is correct if the chain rests against the bottom side of the guide bar and can still be easily turned by hand.
- While doing so the chain brake must be released.
- Check the chain tension frequently - new chains tend to get longer during use!
- When checking the chain tension the engine must be switched off.

#### NOTE:

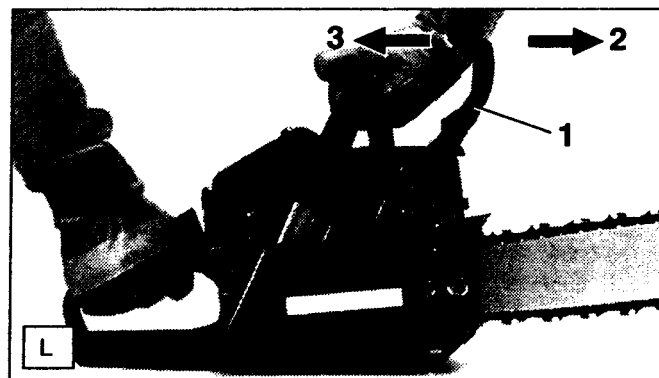
It is recommended to use 2-3 chains alternatively. In order to guarantee uniform wear of the guide bar the bar should be turned over whenever replacing the chain.

#### Chain brake



The DOLMAR models comes with an inertia chain brake as standard equipment. The chain brake engages automatically in case of kickback, which is caused by the tip contacting wood while the saw is running (see "SAFETY PRECAUTIONS", Page 6). The chain will stop within a fraction of a second.

The chain brake is installed to block the saw chain before starting it and to stop it immediately in case of an emergency.



#### Engaging the chain brake (braking)

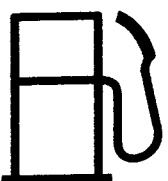

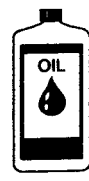
In case of kickback the chain brake is engaged automatically by inertia motion of the hand guard (L/1). To engage the chain brake manually, simply push the hand guard (L/1) forward (towards the tip of the saw) with your left hand (arrow 2).

#### Releasing the chain brake

Pull the hand guard (L/1) towards you (arrow 3) until you feel it catch. The brake is now released.

## Fuels/Refuelling



Gasoline	50:1	40:1
		
+		
1000 cm <sup>3</sup> (1 litre)	20 cm <sup>3</sup>	25 cm <sup>3</sup>
5000 cm <sup>3</sup> (5 litre)	100 cm <sup>3</sup>	125 cm <sup>3</sup>
<b>A</b> 10000 cm <sup>3</sup> (10 litre)	200 cm <sup>3</sup>	250 cm <sup>3</sup>

### Fuel mixture

The engine of the chain saw is a high-efficiency two-stroke engine. It runs on a mixture of gasoline and two-stroke engine oil.

The engine is designed for unleaded regular gasoline with a min. octane value of 91 ROZ. In case no such fuel is available, you can use fuel with a higher octane value. This will not affect the engine.

**In order to obtain an optimum engine output and to protect your health and the environment use unleaded fuel only.**

For lubricating the engine use a two-stroke engine oil (quality grade: TC-3), which is added to the fuel. The engine has been designed for use of DOLMAR high-performance two-stroke engine oil and a mixture ratio of only 50:1 to protect the environment. In addition, a long service life and reliable operation with a minimum emission of exhaust gases are ensured.

DOLMAR high-performance two-stroke engine oil is available in the following sizes to suit your individual requirements:

- 1 l order number 980 008 107
- 100 ml order number 980 008 106

In case DOLMAR high-performance two-stroke engine oil is not available, it is urgently recommended to use a mixture ratio of 40:1, as otherwise optimum operation of the engine cannot be guaranteed.

### The correct mixture ratio:

- 50:1** when using DOLMAR high-performance two-stroke engine oil, i. e. mix 50 parts gasoline with 1 part oil.
- 40:1** when using other two-stroke engine oils, i. e. mix 40 parts gasoline with 1 part oil.

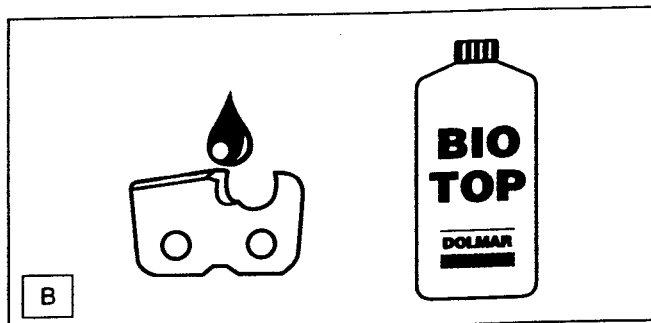
### NOTE:

For preparing the fuel-oil mixture first mix the entire oil quantity with half of the fuel required, then add the remaining fuel. Thoroughly shake the mixture before filling it into the chain saw tank.

It is not wise to add more engine oil than specified to ensure safe operation. This will only result in a higher production of combustion residues which will pollute the environment and clog the exhaust channel in the cylinder as well as the muffler. In addition, fuel consumption will rise and performance will decrease.

### NOTE:

Fuel cannot be stored for an unlimited period of time. Buy only as much as will be consumed in 4 weeks. Use only approved and marked containers for transport and storage.



### Chain oil

Use an oil with adhesive additive for lubricating the chain and guide bar. The adhesive additive prevents the oil from being flung off the chain too quickly.

We recommend the use of chain oil which is bio-degradable in order to protect the environment. The use of bio-degradable oil may even be required by local regulations.

The chain oil BIOTOP sold by DOLMAR is made of special vegetable oils and is 100% bio-degradable. BIOTOP has been granted the "blue angel" (Blauer Umweltschutz-Engel) for being particularly environment-friendly (RAL UZ 48).

BIOTOP chain oil is available in the following sizes:

- 1 l order number 980 008 210
- 5 l order number 980 008 211
- 20 l order number 980 008 213

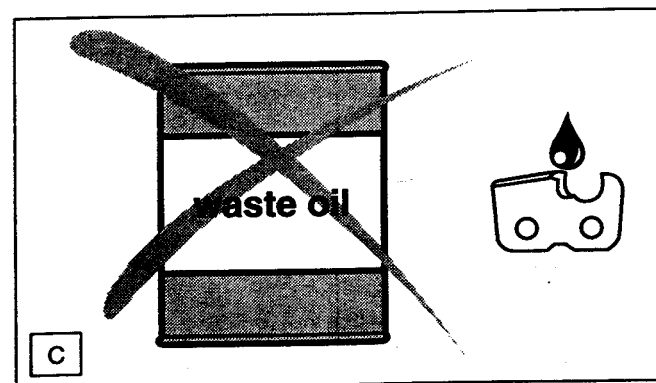
Bio-degradable oil is stable only for a limited period of time. It should be used within 2 years from the date of manufacture (printed on the container).

### Important note on bio-degradable chain oils:

If you are not planning to use the saw again for an extended period of time (longer than the expiration date of the chain oil), empty the oil tank and put in a small amount of regular engine oil (SAE 30), and then run the saw for a time. This is necessary to flush out all remaining bio-degradable oil from the oil tank, oil-feed system, chain and guide bar, as many such oils tend to leave sticky residues over time, which can cause damage to the oil pump or other parts.

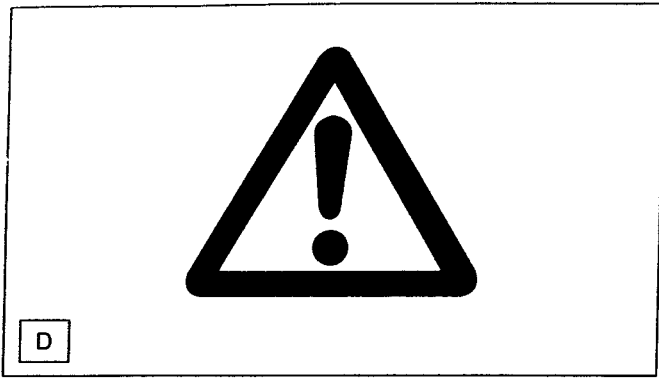
The next time you use the saw, fill the tank with BIOTOP chain oil again.

### NEVER USE WASTE OIL



Waste oil is very dangerous for the environment. Waste oil contains high amounts of carcinogenic substances. Residues in waste oil result in a high degree of wear and tear at the oil pump and the sawing device. In case of damage caused by using waste oil or inappropriate chain oil the product guarantee will be null and void. Your salesman will inform you about the use of chain oil.

## AVOID SKIN AND EYE CONTACT



Mineral oil products degrease your skin. If your skin comes in contact with these substances repeatedly and for an extended period of time, it will desiccate. Various skin diseases may result. In addition, allergic reactions are known to occur. Eyes can be irritated by contact with oil. If oil comes into your eyes, immediately wash them with clear water. If your eyes are still irritated, see a doctor immediately!

### Refuelling



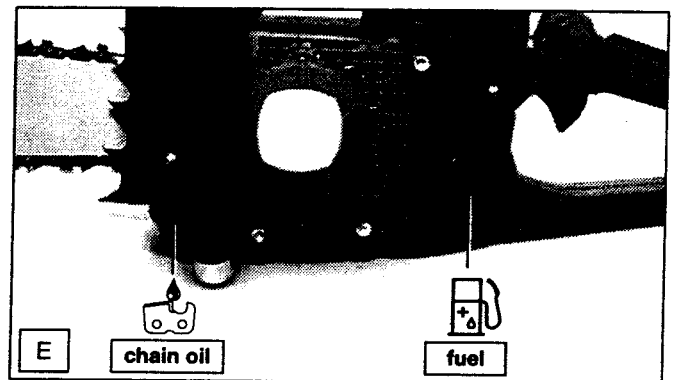
#### **FOLLOW THE SAFETY PRECAUTIONS!**

Be careful and cautious when handling fuels.

The engine must be switched off!

- Thoroughly clean the area around the plugs, to prevent dirt from getting into the fuel or oil tank.
- Unscrew the plug and fill the tank with fuel (fuel/oil mixture) or chain oil as the case may be. Fill up to the bottom edge of the filler neck. Be careful not to spill fuel or chain oil!
- Tightly screw on the plug.

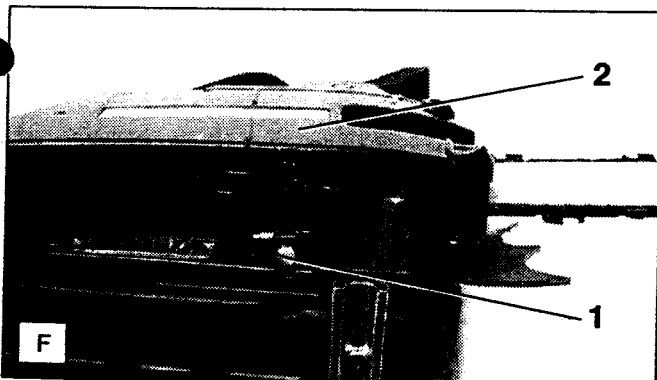
Clean screw plug and tank after refuelling.



### Lubricating the chain

During operation there must always be sufficient chain oil in the chain-oil tank to provide good chain lubrication. One filling is sufficient for about one half-hour of continuous operation.

### Adjusting the chain lubrication

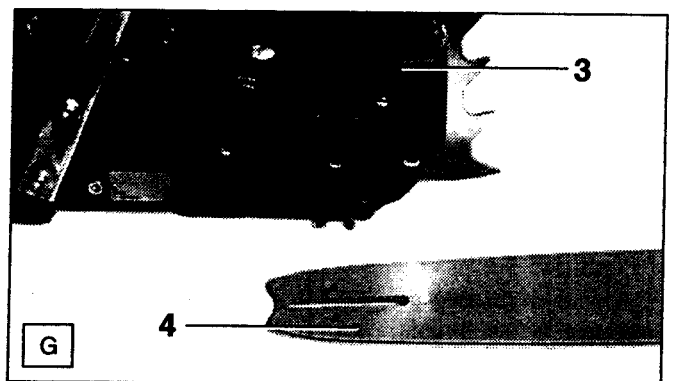


The engine must be switched off.

You can adjust the oil pump feed rate with the adjusting screw (F/1). The adjusting screw is located in the housing underneath the sprocket guard (F/2). It is accessible from below.

The oil pump comes factory-set to a medium feed rate.

**Note:** To set from minimum to maximum oil supply, turn the adjusting screw (F/1 with adjustment markings) max. a 1/4-turn.

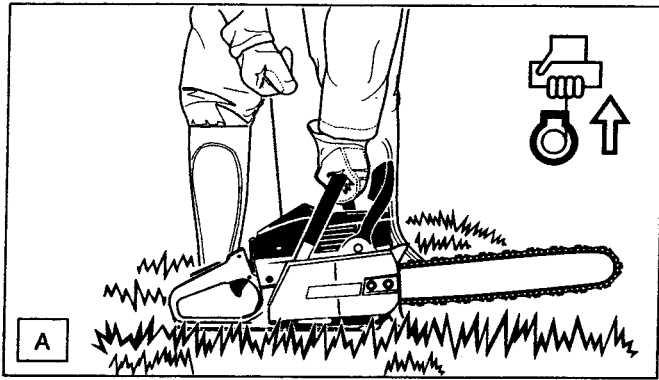


To ensure troublefree operation of the oil pump the oil guide groove at the crank case (G/3) and the oil inlet bore in the guide bar (G/4) must be cleaned regularly.

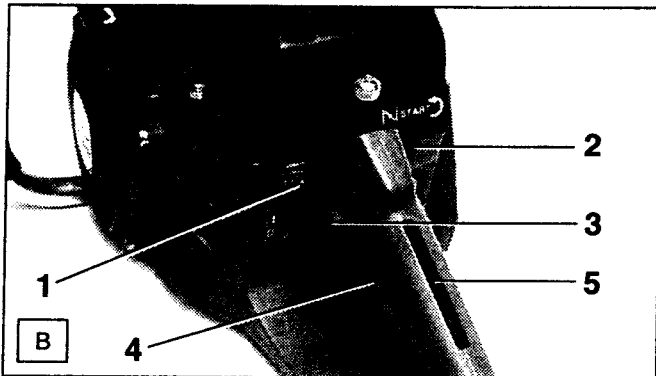
To change the feed quantity use the universal wrench and adjust the adjusting screw (F/1) in the following way:

- Turn to the right to reduce the feed rate.
- Turn to the left to increase the feed rate.

## Starting the engine



## Cold-starting



- Put the short-circuit ignition switch in the "I" position (B/1).
- Turn the choke switch (B/2) up (opens injection valve).
- Grasp handle (hand pressure actuates the grip throttle lever lock (B/5)).
- Depress the half-throttle lock button (B/3) and hold.
- Press the throttle (B/4) all the way and release (throttle will be held at half-throttle by the lock button (B/3)).

**Note:** If the temperature is below -15°C (5°F) start at full throttle.

- Slowly pull out the starter cable until you notice resistance (the piston is positioned before the top dead centre).
- Now pull the starter cable with a fast and forceful movement until you hear the first ignition.

**CAUTION:** Do not pull out the starter cable more than approx. 50 cm, and lead it back by hand.

- Turn the choke switch (B/2) back down after the engine catches or after the first audible ignitions.
- If the engine has not yet started, keep pulling the starter cable until it does.
- As soon as the engine is running, press the throttle (B/4) to release the half-throttle lock (B/3), allowing the engine to idle.

**CAUTION:** As soon as the engine is started it must be put in idle to prevent the chain brake from being damaged.

- Now release the chain brake.

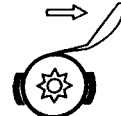


## Warm-starting

- As described above for cold starting, but without using the choke (B/2). The choke will remain turned down.

## Starting under special conditions

In conditions of high ambient temperature and when the engine has been stopped for only a short period following full-load operation, if a fuel with a low boiling point is used (winter fuel),



- Move at least 3m away from the place where you fuelled the saw.
- Make sure you have a good footing, and place the saw on the ground in such a way that the chain is not touching anything.
- Engage the chain brake (lock).
- Hold the tubular handle tightly with one hand and press the chain saw to the ground.
- Steady the rear handle by standing in the hand guard.

and at high altitudes especially, the heat could prevent the engine from starting immediately. If this happens, proceed as follows:

- Turn the choke switch (B/2) up and start the engine at half-throttle position as described under "Cold-starting".
- When the engine has started, **release the chain brake immediately** and gun the engine all the way several times until it runs smoothly.
- Now turn the choke switch (B/2) back down.

## If the engine won't start

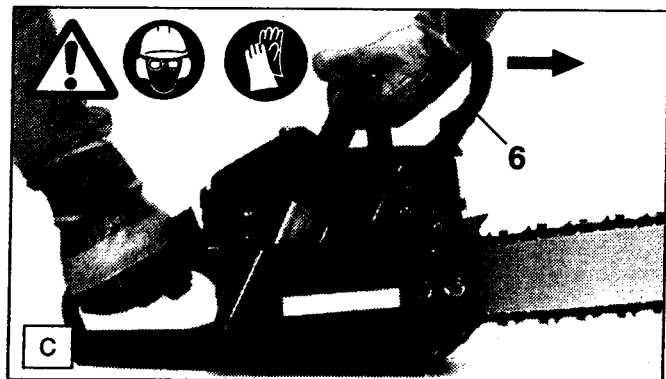
If the engine refuses to start even after a number of tries, check the spark plug (see the section on "Replacing the spark plug").

## Stopping the engine



- Put the short-circuiting switch (B/1) in position "O" (STOP).

## Checking the chain brake

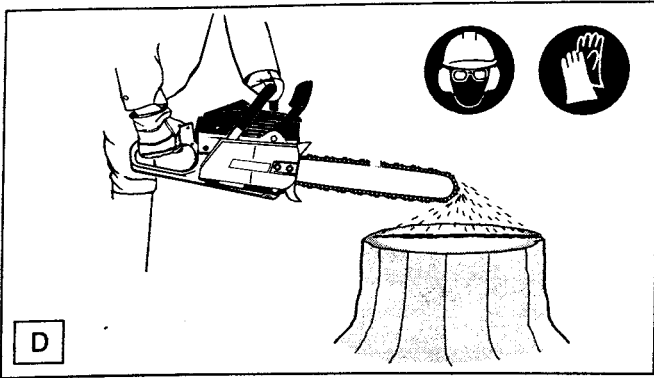


**Do not work with the chain saw without first checking the chain brake!**

- Start the engine as described (make sure you have a good footing, and place the chain saw on the ground in such a way that the guide bar is free of contact).
- Grasp the tubular handle **firmly** with one hand and hold the grip with the other.
- With the engine running at moderate speed, press the hand guard (C/6) in the direction of the arrow **with the back of your hand** until the chain brake engages. The chain should stop immediately.
- Immediately release the throttle and release the chain brake.

**IMPORTANT:** If the chain does not stop immediately when you test the chain brake, do NOT use the chain saw. Take the chain saw to a DOLMAR service center.

## Checking the chain lubrication



Never work with the chain saw without sufficient chain lubrication. Otherwise the service life of the chain and guide bar will be reduced.

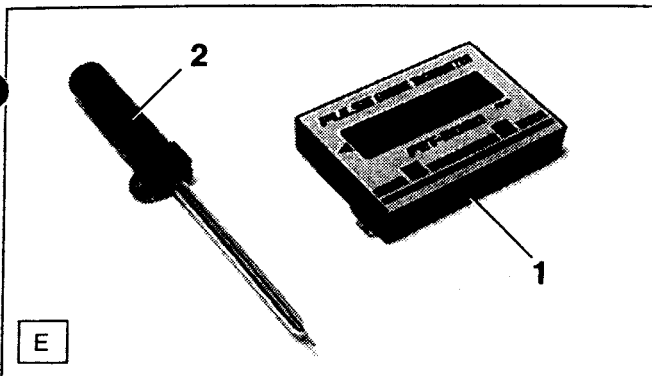
Before starting work check the oil level in the tank and the oil feed.

Check the oil feed rate as described below:

- Start the chain saw.
- Hold the running chain saw approx. 15 cm above a trunk or the ground (use an appropriate base).

If the lubrication is sufficient, you will see a light oil trace because oil will be flung off the sawing device.

## Adjusting the carburetor



### CAUTION:

Optimum performance can only be achieved if the carburetor is adjusted correctly. For this work, which should be carried out by an expert, the engine must be warmed up and the air filter clean.

The carburetor has been adjusted by DOLMAR on the basis of atmospheric pressure conditions at sea level. Other atmospheric pressure conditions or the running-in process of a new engine may require readjustment of the carburetor.

It is urgently recommended to use a revolution indicator (E/1) (order number 950 233 210) in order to achieve a correct adjustment of the carburetor.

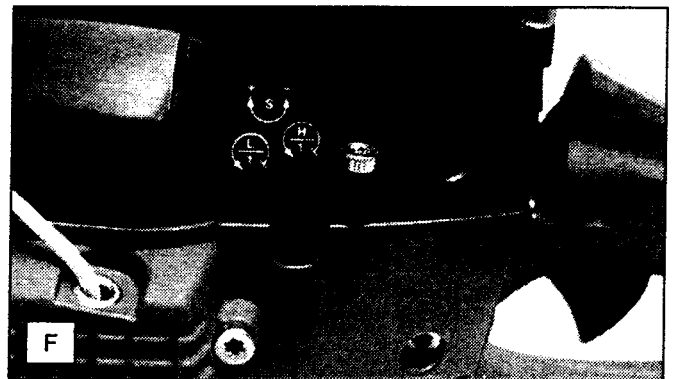
Adjust the carburetor with the screwdriver (E/2) provided in the assembly tool kit. It has a molded-on lug to assist in adjustment.

Before adjusting the carburetor the engine must be warmed up for a period of 3-5 min.



For adjusting the carburetor correctly the following steps must be carried out:

1. Warm up engine
2. Switch off engine
3. Basic adjustment
4. Start engine
5. Set idle speed
6. Adjust speed
7. Check idling speed
8. Check acceleration
9. Check max. speed or output
10. Repeat adjustment procedure starting with step 5, until idling speed, max. speed and acceleration are reached with the adjustment made.



### Basic adjustment (step 3)



- First, carefully turn the 2 adjusting screws for the main jet (H) and the idle jet (L) to the right (clockwise) until you feel them stop.
- Now turn both screws one turn to the left (counter-clockwise).

### Set idle speed (step 5)



- If the chain turns when the engine is idling, unscrew the throttle-valve stop screw (S) until the chain stops. If the engine runs unevenly, screw the screw (S) back in.
- Idling speed should be 2,400 rpm.

### Adjust speed (output) (step 6)

- Adjust the speed by adjusting the main jet screw (H) to 13,000 rpm for PS-6000i and 12,500 rpm for PS-6800i.

### Check idle speed (item 7)

- After having adjusted the max. speed ensure the idle speed is set to 2,400 rpm. (the chain must not turn). Use the idle jet screw (L) to regulate it. Turn in the screw (L) to speed up, and turn out the screw (L) to speed down the engine.

### Check acceleration (item 8)

- Now check the acceleration, i. e. the time necessary for speeding up from idle speed to max. speed. To do this, press the throttle lever hard.
- If the acceleration is too low, turn out the idle jet screw (L) approx. 1/8 rotation.

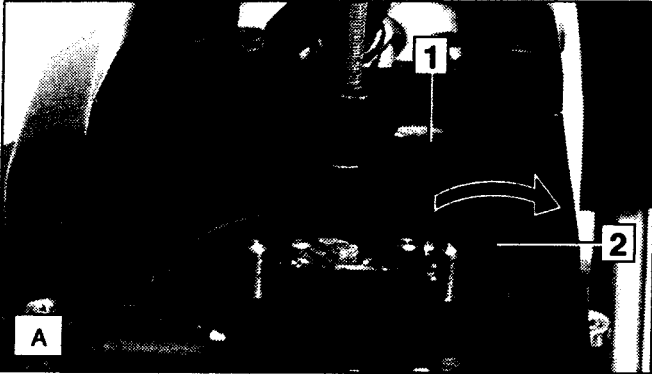
## Working in winter



In order to prevent carburetor icing in conditions of low temperature combined with high humidity, and in order to get up to operating temperature faster in subfreezing temperatures, heated air can be taken from the cylinder.

At temperatures above freezing the carburetor must NOT be fed heated air.

**Failure to follow these instructions can lead to damage to the cylinder and piston!**



- Remove the filter cover and air filter (see "Cleaning the air filter").
- For hot air to be inducted from the cylinder, the opening to the cylinder (A/1) must be unblocked.
- To do this, use the carburetor screwdriver (A/2) to turn the slide flap all the way to the right (clockwise - see arrow).
- Reinstall the air filter and filter cover.

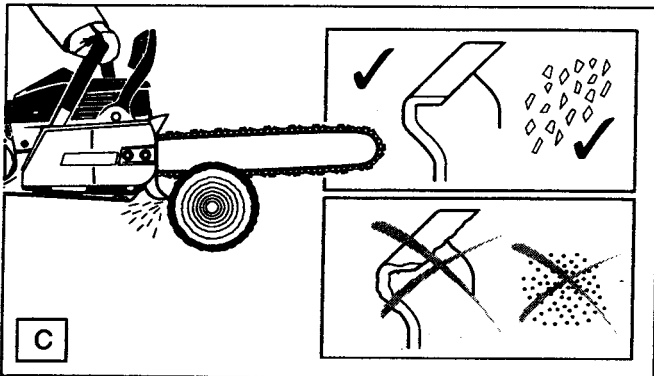
## MAINTENANCE

### Sharpening the saw chain



#### CAUTION:

Before doing any work on the guide bar or chain, **always** switch off the engine and pull the plug cap off the spark plug (see "Replacing the spark plug"). Always wear protective gloves!



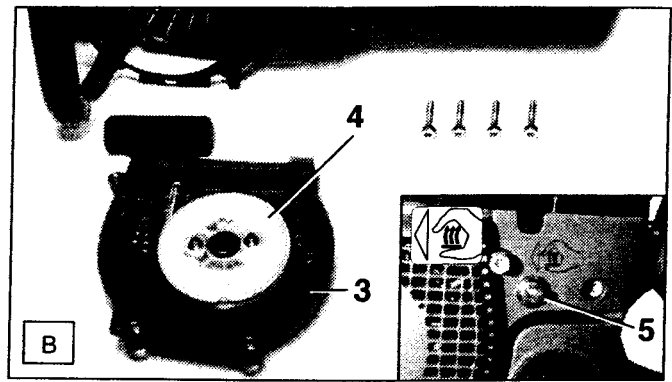
#### The chain needs sharpening when:

- The sawdust produced when sawing damp wood looks like wood flour.
- The chain penetrates the wood only under great pressure.
- The cutting edge is visibly damaged.
- The saw is pulled to the left or right when sawing. This is caused by uneven sharpening of the chain.

**Important: Sharpen frequently, but without removing too much metal!**

Generally, 2 or 3 strokes of the file will be enough.

Have the chain resharpened at a service centre when you have already sharpened it yourself several times.



To get up to operating temperature faster (thus reducing wear and tear as well as fuel consumption), you can install a cover (B/3) inside the fan housing (B/4):

- Remove fan housing (see "Replacing the starter cable").
- Position cover (B/3) in housing as shown in Fig. B.
- Replace fan housing (when doing this, it may be necessary to pull the starter cable lightly so that the cable pulley catches).

#### IMPORTANT:

At temperatures above 0° C (32° F), the cylinder opening must be closed and the cover must be removed from the fan housing.

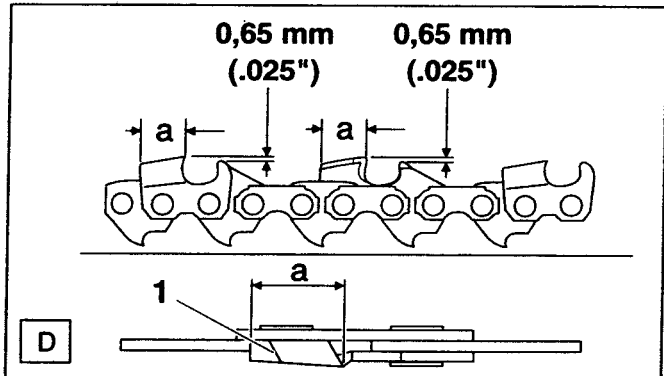
#### Handle heating

(electric, special equipment for model 6000i H and 6800i H)

The electrically heated handles are activated by pushing the switch (B/5).

Switch forward - ON

Switch back - OFF



#### Proper sharpening:

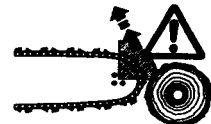
#### CAUTION:

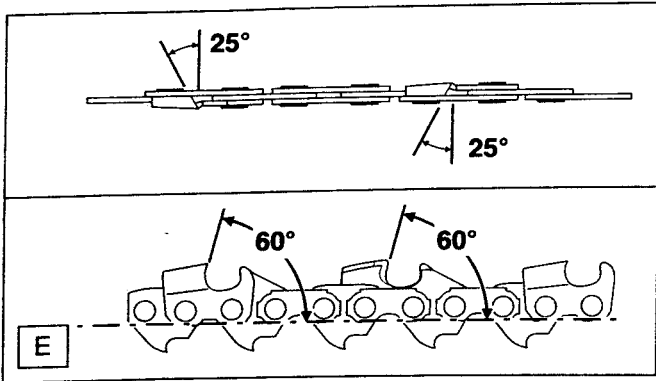
**Use only chains and guide bars designed for this saw (see the Extract from the spare-parts list)!**

- All cutters must be of the same length (dimension a). Cutters with different lengths result in rough running of the chain and can cause cracks in the chain.
- The marking (D/1) on the cutter shows the minimum cutter length. Do not resharpen the chain when the minimum cutter length has been reached; at this point, the chain must be replaced (see the Extract from the spare-parts list and "Replacing the saw chain").
- The depth of the cut is determined by the difference in height between the depth limiter (round nose) and the cutting edge.
- The best results are obtained with a depth-limiter depth of 0.65 mm (.025").

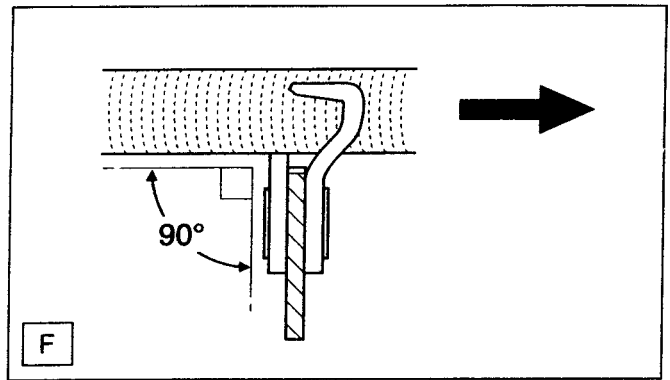
#### CAUTION:

**Excessive depth increases the risk of kickback!**





- All cutters must be sharpened to the same angle, 25°. Different angles result in a roughly, irregularly running chain, increase wear and tear and cause chain beakage.
- The 60° front rake of the cutter results from the cut depth of the round file. If the proper file is used in the right manner, the correct front rake will be obtained automatically.

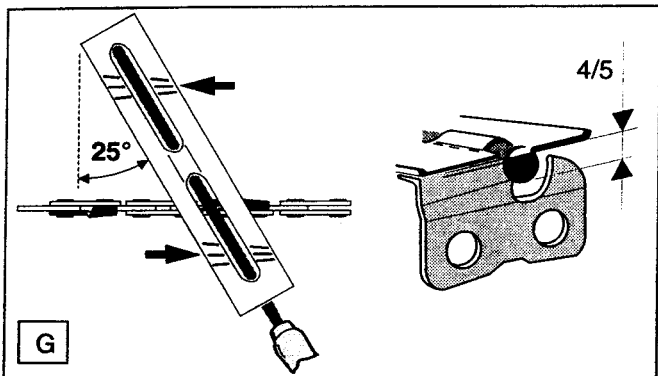


#### Files and how to work with them

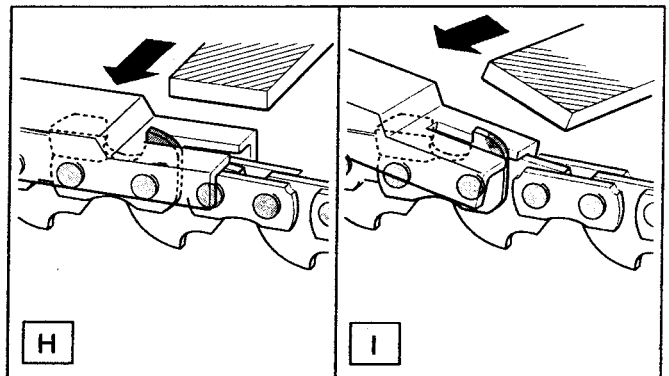
Use a special round file for chains for sharpening the chain. File the first cutter half with a 5.5 mm dia. round saw-chain file, then switch to a 4.8 mm dia. file.

Normal round files are not appropriate for this work. See "Accessories" for the order number.

- The file should cut only when pushed forwards (arrow). Lift the file when leading it backwards.
- First sharpen the shortest cutter. The length of this cutter is then the standard for all other cutters of the chain.
- Always guide the file as in Fig. F shown (90° to the guide bar).



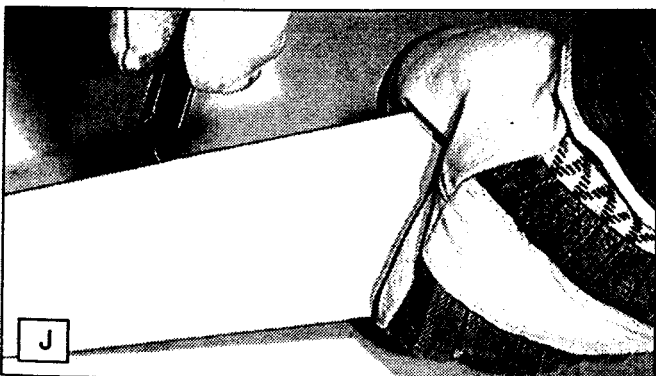
- The file holder makes file guidance easier. It is marked for the correct 25° sharpening angle (keep the marks parallel with the chain when filing, see illustration) and limits the cut depth to the correct 4/5 of the file diameter. See "Accessories" for the order number.



- After having sharpened the chain, the height of the depth limiter must be checked by means of a chain gauge. See "Accessories" for the order number.
- Correct even the smallest excess height with a special flat file (H). See "Accessories" for the order number.
- Round off the front of the depth limiter (I).

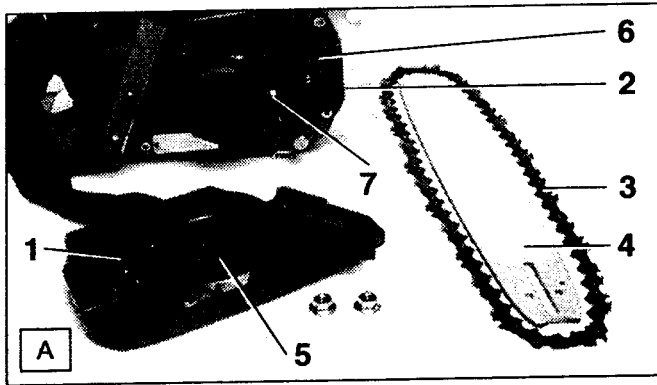
#### Cleaning the guide bar

**CAUTION:**  
Protective gloves must be worn.



Regularly inspect the bearing surfaces of the guide bar for damage, and clean them with a suitable tool.

## Cleaning the brake band and sprocket interior



- Remove the sprocket guard (A/1) (See "PUTTING INTO OPERATION" figs. A and B).
- Turn the chain tightener screw (A/2) to the left (counter-clockwise) until you feel resistance.
- Remove the chain (A/3) and guide bar (A/4).
- Clean the interior with a brush, in particular the brake-band area (A/5).

### NOTE:

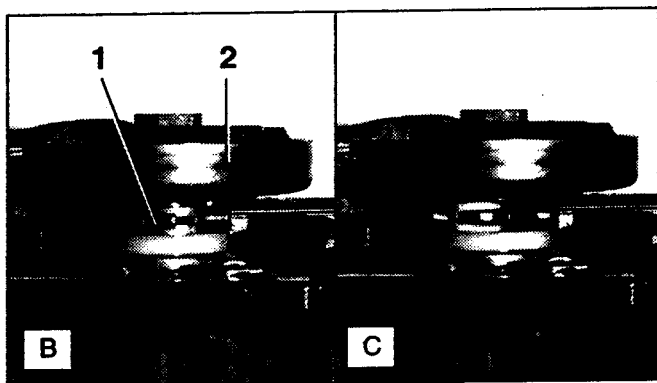
Make sure that no residue or contaminants remain in the oil guide groove (A/6) and the chain tightener (A/7).

- For replacing the guide bar, chain, and sprocket see "PUTTING INTO OPERATION".

## Replacing the saw chain

### CAUTION:

Use only chains and guide bars designed for this saw (see the Extract from the spare-parts list)!



Check the sprocket (B/1) before mounting a new chain. The sprocket is located underneath the clutch drum (B/2).

### CAUTION:

Worn out sprockets (C) may damage the new chain and must therefore be replaced.

Do not attempt to replace the sprocket yourself. Sprocket replacement requires special training and tools and must be done at a DOLMAR service centre.



**CAUTION:** Before doing any work on the guide bar or chain, always switch off the engine and pull the plug cap off the spark plug (see "Replacing the spark plug"). Always wear protective gloves!

**CAUTION:** Start the chain saw only after having assembled it completely.

### NOTE:

The chain brake is a very important safety device and like any other component subject to normal wear and tear.

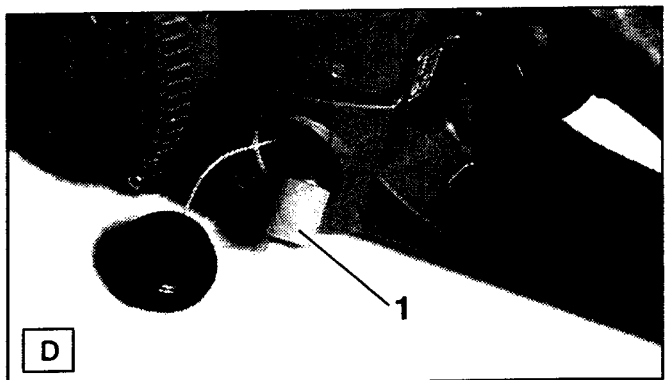
Regular inspection and maintenance are important for your own safety and must be done by a DOLMAR service centre.

# DOLMAR

## SERVICE



## Replacing the suction head



The felt filter (D/1) of the suction head can become clogged. It is recommended to replace the suction head once every three months in order to ensure unimpeded fuel flow to the carburetor. To remove the suction head for replacement, pull it out through the tank filler neck using a piece of wire bent at one end to form a hook.